

Part number:

HYDROMA

HYDRAULICKÉ SYSTÉMY

**HIDROMA
SYSTEMS**

UKŁADY HYDRAULICZNE

HYDROMA

ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ

Proportional Directional Control Valves Series D1FP

Technical Information

General Description

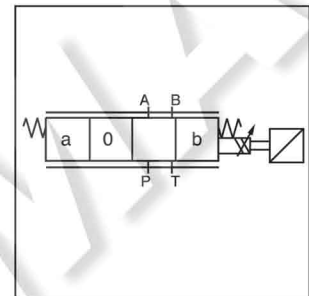
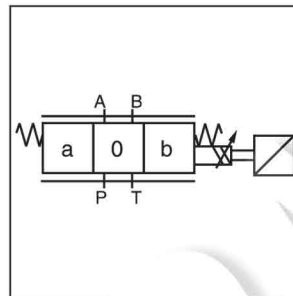
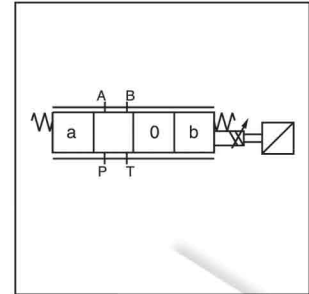
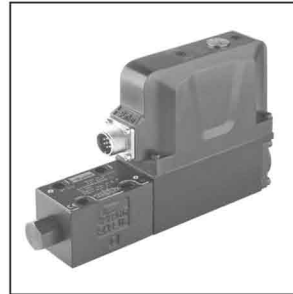
Series D1FP direct operated control NG6 (CETOP 3) valve features extremely high dynamics combined with maximum flow. It is used for high accuracy in positioning of a hydraulic axis, and for controlling force and velocity.

Driven by the new patented VCD® actuator, the D1FP reaches the frequency response of servovalves. Compared with solenoid driven valves, the D1FP can also be used in applications with pressure drops up to 350 Bar (5075 PSI) across the valve. Because of the high flow capability the D1FP can be a substitute for NG10 valves in some cases.

At power-down the spool moves in a defined position. All common input signals are available.

Features

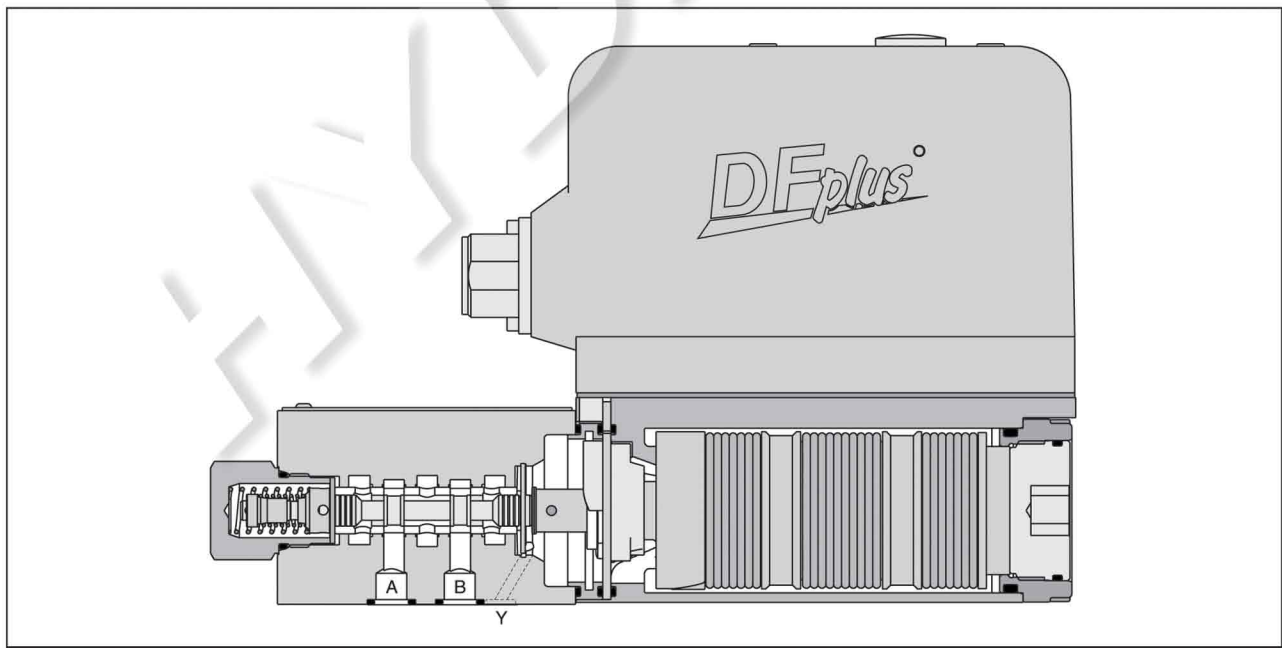
- Servovalve dynamics:
-3dB/350Hz at ±5% input signal
- Full flow capacity up to 350 Bar (5075 PSI) pressure drop through the valve.
- Maximum tank pressure 350 Bar (5075 PSI) with external drain Y-port.
- High flow.
- Defined spool positioning in case of loss of electric power supply.



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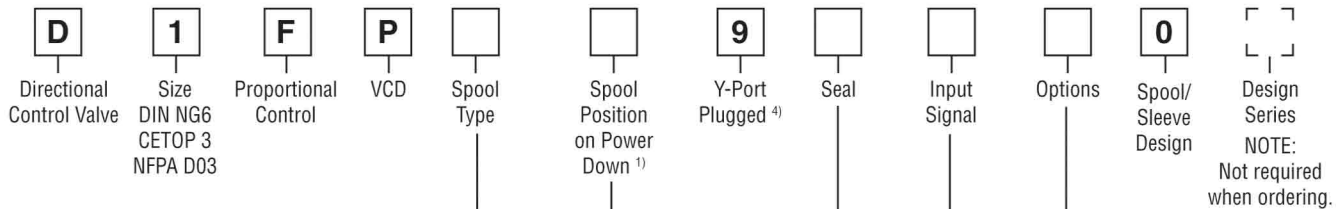
- Defined spool positioning at power-down.
- Onboard electronics.



Proportional Directional Control Valves Series D1FP

Ordering Information

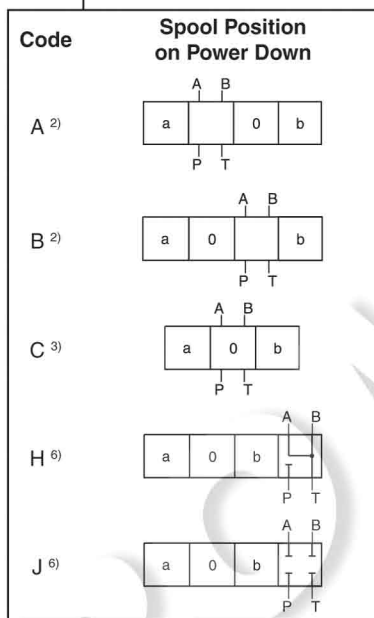
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Code	Spool	Flow LPM (GPM) at Δp 35 Bar (508 PSI) per metering edge
Zerolap		
E50M		40 (10.6)
E50H		25 (6.6)
E50G		16 (4.2)
E50F		12 (3.2)
E50C		6 (1.6)
E50B		3 (0.8)
B60M	$Q_B = Q_A / 2$ 	40 (10.6) / 20 (5.3)
B60H		25 (6.6) / 12.5 (3.3)
B60G		16 (4.2) / 8 (2.1)
B60F		12 (3.2) / 6 (1.6)
B60C		6 (1.6) / 3 (0.8)
Underlap approximately -0.5%		
E55M		40 (10.6)
E55H		25 (6.6)
E55G		16 (4.2)
E55F		12 (3.2)
E55C		6 (1.6)
E55B		3 (0.8)
Overlap 25%		
E01M		40 (10.6)
E01H		25 (6.6)
E01G		16 (4.2)
E01F		12 (3.2)
E01C		6 (1.6)
E01B		3 (0.8)
B31M	$Q_B = Q_A / 2$ 	40 (10.6) / 20 (5.3)
B31H		25 (6.6) / 12.5 (3.3)
B31G		16 (4.2) / 8 (2.1)
B31F		12 (3.2) / 6 (1.6)
B31C		6 (1.6) / 3 (0.8)
Overlap 25%		
E02M		40 (10.6)
E02H		25 (6.6)
E02G		16 (4.2)
E02F		12 (3.2)
E02C		6 (1.6)
E02B		3 (0.8)
B32M	$Q_B = Q_A / 2$ 	40 (10.6) / 20 (5.3)
B32H		25 (6.6) / 12.5 (3.3)
B32G		16 (4.2) / 8 (2.1)
B32F		12 (3.2) / 6 (1.6)
B32C		6 (1.6) / 3 (0.8)

Code	Description
N	Nitrile
V	Fluorocarbon
H	For HFC Fluid

Code	Description
0	6 + PE acc. EN175201-804
5	11 + PE acc. EN175201-804
7	6 + PE + Enable



Code	Signal	Flow Direction ⁵⁾
B	+/- 10V	0...+10V -> P-A
E	+/- 20mA	0...+20mA -> P-A
S	4...20mA	12...20mA -> P-A

- 1) On power down the spool moves in a defined position. This cannot be guaranteed in case of single flow path on the control edge A→T resp. B→T with pressure drops above 120 Bar (1740 PSI) or contamination in the hydraulic fluid.
- 2) Approximately 10% opening, only available with zerolap spools and underlap spools.
- 3) Only available with overlap spools.
- 4) Needs to be removed at tank pressure >35 Bar (507.5 PSI).
- 5) Flow direction P→A with Pin D > Pin E.
- 6) Not for flow code M.

Please order plugs separately. See Accessories.

Bolt Kit:

- BK209 (4) 10-24x1.25
- BK375 (4) M5x30
- Weight:** 5.0 kg (11.0 lbs.)

Proportional Directional Control Valves Series D1FP

Specifications

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General		
Design		Direct operated proportional DC valve
Actuation		VCD® actuator
Size		NG6 / CETOP 3 / NFPA D03
Mounting Interface		DIN 24340 / ISO 4401 / CETOP RP121 / NFPA
Mounting Position		Unrestricted
Ambient Temperature [°C]		-20...+50; (-4°F...+122°F)
MTTF_n Value	[years]	75
Vibration Resistance [g]		10 Sinus 5...2000 Hz acc. IEC 68-2-6 30 Random noise 20...2000 Hz acc. IEC 68-2-36 15 Shock acc. IEC 68-2-27
Hydraulic		
Maximum Operating Pressure		Ports P, A, B 350 Bar (5075 PSI) Port T max. 35 Bar (508 PSI), port Y max. 35 Bar (508 PSI) ¹⁾
Fluid		Hydraulic oil as per DIN 51524...51535, other on request
Fluid Temperature [°C]		-20...+60; (-4°F...+140°F)
Viscosity		
Permitted	[cSt] / [mm ² /s]	20...380 (93...1761 SSU)
Recommended	[cSt] / [mm ² /s]	30...80 (139...371 SSU)
Filtration		ISO 4406 (1999) 18/16/13 (acc. NAS 1638: 7)
Nominal Flow at Δp=35 Bar (508 PSI) per Control Edge ²⁾		3 LPM (0.08 GPM) / 6 LPM (1.6 GPM) / 12 LPM (3.2 GPM) / 25 LPM (6.6 GPM) / 40 LPM (10.6 GPM)
Flow Maximum		90 LPM (23.8 GPM) at Δp=350 Bar (5075 PSI) over two control edges
Leakage at 100 Bar (1450 PSI) [ml/min]		<400 (zerolapped spool); <50 (overlapped spool)
Static / Dynamic		
Step Response at 100% Step ³⁾ [ms]		<3.5
Frequency Response (±5% signal) ³⁾ [Hz]		350 (amplitude ratio -3dB), 350 (phase lag -90°)
Hysteresis [%]		<0.05
Sensitivity [%]		<0.03
Temperature Drift [%/K]		<0.025
Electrical		
Duty Ratio [%]		100 ED; CAUTION: Coil temperature up to 150°C (302°F) possible
Protection Class		IP65 in accordance with EN 60529 (plugged and mounted)
Supply Voltage/Ripple [V]		DC 22 ... 30, ripple <5% eff., surge free
Current Consumption Maximum [A]		3.5
Pre-Fusing [A]		4.0 medium lag
Input Signal		
Voltage	[V]	10...0...-10, ripple <0.01% eff., surge free, 0...+10V P->A
Impedance	[kOhm]	100
Current	[mA]	20...0...-20, ripple <0.01% eff., surge free, 0...+20mA P->A
Impedance	[Ohm]	250
Current	[mA]	4...12...20, ripple <0.01% eff., surge free, 12...20mA P->A <3.6 mA = disable, >3.8 mA = according to NAMUR NE43
Impedance	[Ohm]	250
Differential Input Maximum		
Code 0	[V]	30 for terminal D and E against PE (terminal G)
Code 5 / 7	[V]	30 for terminal 4 and 5 against PE (terminal ⊥)
Enable Signal (Only Code 5 / 7) [V]		5...30, Ri = 9 kOhm
Diagnostic Signal [V]		+10...0...-10 / +Ub, rated max. 5mA
EMC		EN61000-6-2 / EN61000-6-4
Electrical Connection		
Code 0		6 + PE acc. EN 175201-804
Code 5		11 + PE acc. EN 175201-804
Code 7		6 + PE + Enable
Wiring Miniimum		
Code 0	[mm ²]	7x1.0 (AWG 18) overall braid shield
Code 5	[mm ²]	12x1.0 (AWG 20) overall braid shield
Code 7	[mm ²]	12x1.0 (AWG 18) overall braid shield
Wiring Length Maximum [m]		50 (164 ft.)

¹⁾ For applications with pT>35 Bar (508 PSI) the Y-port has to be connected and the plug in the Y-port has to be removed.

²⁾ Flow rate for different Δp per control edge: $Q_x = Q_{Nom.} \cdot \sqrt{\frac{\Delta p_x}{\Delta p_{Nom.}}}$

³⁾ Measured with load 100 Bar (1450 PSI) pressure drop/two control edges.

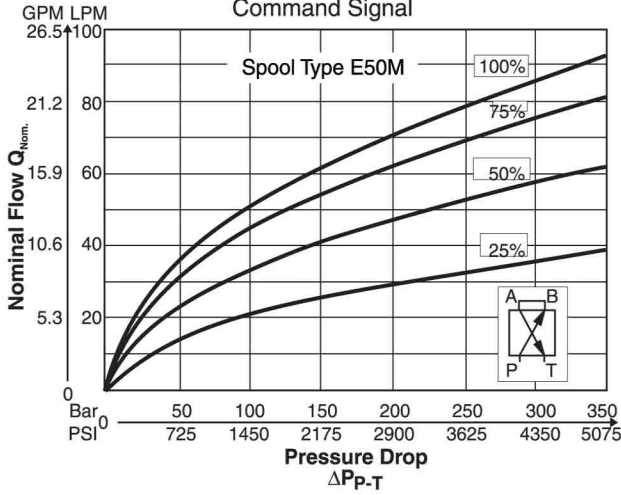
Performance Curves

Proportional Directional Control Valves Series D1FP

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Functional Limit

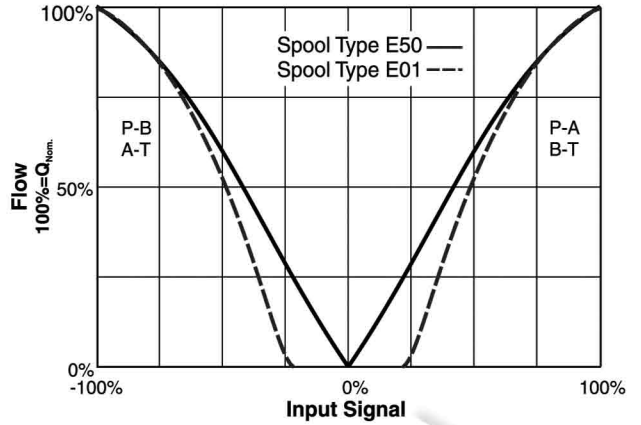
at 25%, 50%, 75% and 100%
Command Signal



Spool Type E01/E50

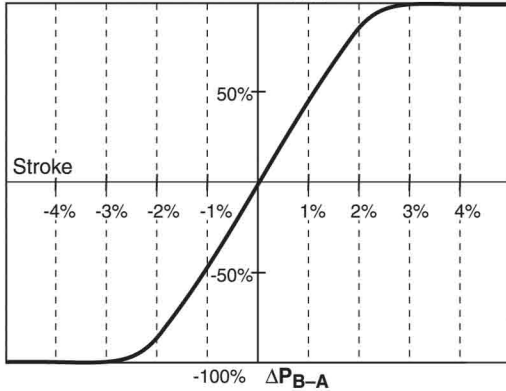
Flow Curves

at $\Delta p = 35$ Bar (508 PSI) per metering edge



Pressure Gain

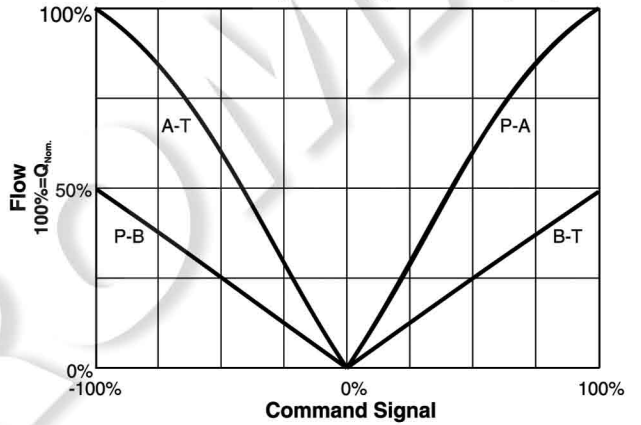
100% ΔP_{A-B}



Spool Type B60

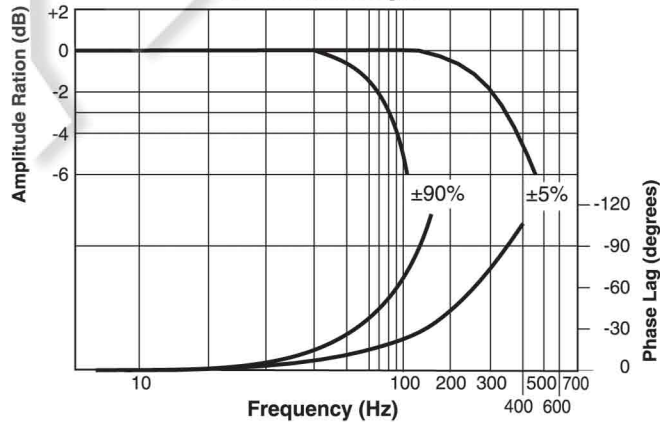
Flow Curves

at $\Delta p = 35$ Bar (508 PSI) per metering edge



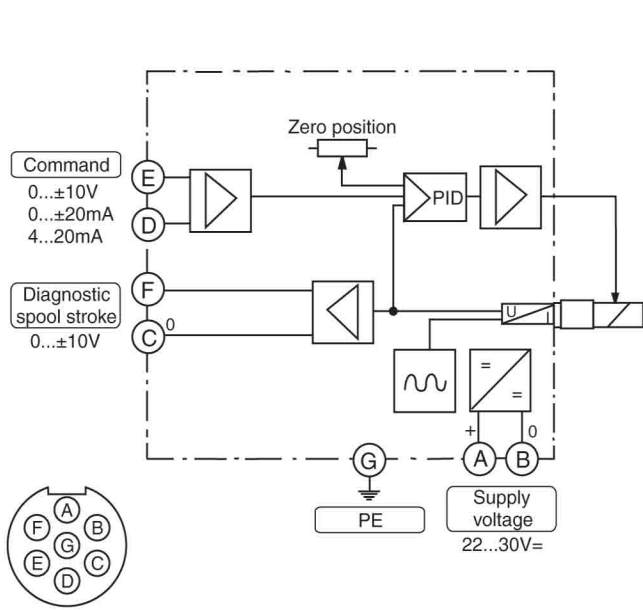
Frequency Response

$\pm 5\%$ Command Signal
 $\pm 90\%$ Command Signal

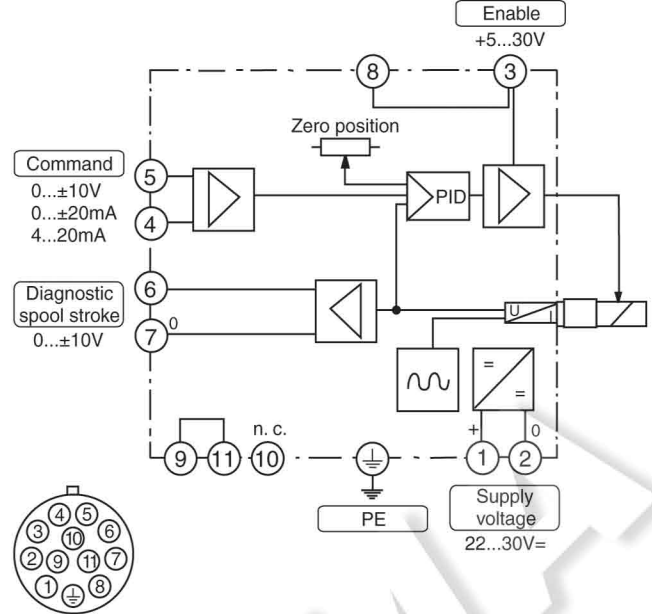


Block Diagrams — Wiring

Code 0
6 + PE acc. to EN 175201-804

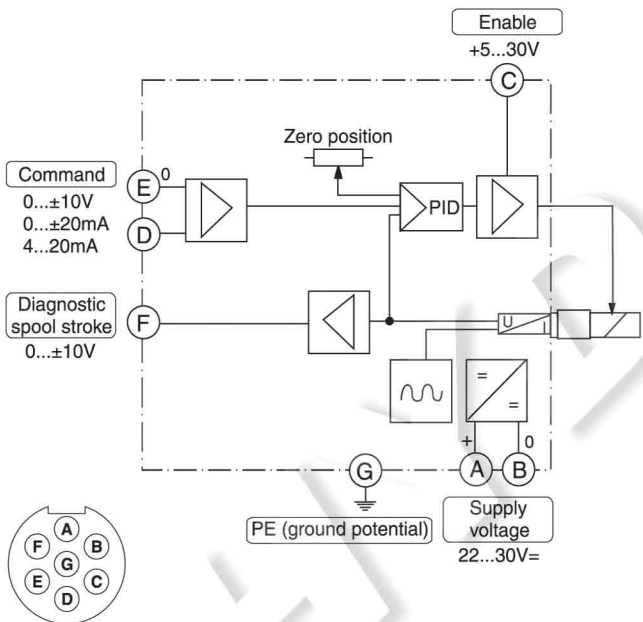


Code 5
11 + PE acc. to EN 175201-804



Note: When replacing another valve, verify Pin C is 0 V and not wired as an enable.

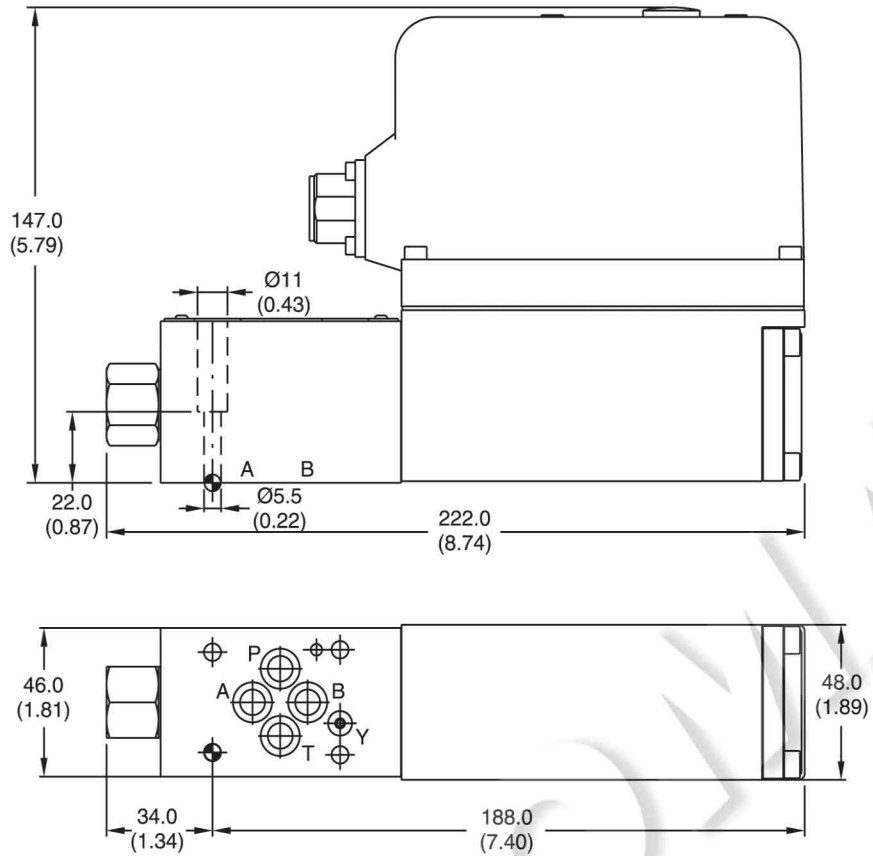
Code 7
6 + PE + Enable acc. to EN 175201-804



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Inch equivalents for millimeter dimensions are shown in (**)

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Surface Finish	Kit			Seal Kit
	BK375 BK209	4x M5x30 DIN 912 12.9 4x 10-24x1.25	7.6 Nm (5.6 lb.-ft.) ±15 %	Nitrile: SK-D1FP Fluorocarbon: SK-D1FP-V for HFC Fluid: SK-D1FP-H