

Part number:

HYDROMA

HYDRAULICKÉ SYSTÉMY

HIDROMA
SYSTEMS

UKŁADY HYDRAULICZNE

HYDROMA

ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ

D25

SECTIONAL VALVE





Applications

The valve is available with manual and hydraulic remote controls.

Working sections have auxiliary valves and a broad range of interchangeable spools.

Suitable for applications including Wheel loaders, Truck cranes, Sea platform cranes, Drilling machines, Presses.



QUICK REFERENCE GUIDE

GENERAL SPECIFICATION	D9	D3M	DVS10	D4	D6	D16	D12	DVS20	D20	D25	D40
Working sections number	1-12	1-12	1-12	1-12	1-12	1-12	1-12	1-12	1-12	1-12	1-10
CIRCUIT											
Parallel	•	•	•	•	•	•	•	•	•	•	•
Series	•	•	•	•	•	•	•		•	•	
Tandem	•	•	•	•	•	•		•	•		
Parallel circuit stroke (mm)	6	5	6	6	7	7	9,5	9,5	9,5	12	15
Series circuit stroke (mm)	6	5	6	6	5	7	6,5		6,5	8,5	
Float spool extra stroke (mm)	5	5	5	5,5	6	7	7	7	7	9,5	10
Spools pitch (mm)	31	38	35	40	46	46	56	56	64	75	91
RATED FLOW											
Max recommended flow rate (l/min)	35	55	45	80	100	150	180	250	250	380	700
Max recommended flow rate (GPM)	10	15	12	22	27	40	48	67	67	100	185
RATED PRESSURE											
Max working pressure (bar)	350	350	350	350	350	350	350	250	350	350	350
Max working pressure (PSI)	5000	5000	5000	5000	5000	5000	5000	4000	5000	5000	5000

OPTION CHART	D9	D3M	DVS10	D4	D6	D16	D12	DVS20	D20	D25	D40
Direct acting pressure relief valve	•	•	•	•							
Pilot operated pressure relief valve		•		•	•	•	•	•	•	•	•
2 stage pilot operated relief valve		•		•	•	•	•		•	•	•
Externally piloted valve	•	•	•	•	•	•	•		•	•	•
Solenoid dump valve (12 Vdc)	•	•	•	•	•	•	•				
Solenoid dump valve (24 Vdc)	•	•	•	•	•	•	•				
Main anticavitation check valve		•		•	•	•	•	•	•	•	•
Clamping valve		•	•	•							
SPOOL ACTUATION											
Manual control	•	•	•	•	•	•	•	•	•	•	•
Without lever	•	•	•	•	•	•	•	•	•	•	•
90° joystick control		•	•	•	•	•					
Hydraulic control	•	•	•	•	•	•	•	•	•	•	•
Direct electric control (12-24 Vdc)		•		•							
SPOOL RETURN ACTION											
Spring return	•	•	•	•	•	•	•	•	•	•	•
Detent in A - in B - in A/B	•	•	•	•	•	•	•	•	•	•	•
Detent in 4 th position	•	•	•	•	•	•	•	•	•	•	•
Arrangement for dual control	•	•		•	•	•	•		•		
Hydraulic load limit	•	•		•	•	•					
Pneumatic control ON - OFF		•	•	•	•	•	•	•	•		
Proportional pneumatic control		•	•	•	•	•	•	•	•		
Electrical load limit	•	•		•	•	•					
Electrohydraulic control ON-OFF (12-24 Vdc)		•	•	•	•	•	•	•	•		
Electrohydraulic control PROP. (12-24 Vdc)		•	•	•	•	•	•	•	•		
Electropneumatic control (12-24 Vdc)		•	•	•	•	•	•		•		
AUXILIARY VALVES											
Antishock valve	•	•	•	•	•	•	•	•	•	•	•
Anticavitation valve	•	•		•	•	•	•	•	•	•	•
Combined valve	•	•	•		•	•	•		•	•	•
Pilot combined valve						•		•	•	•	•

GENERAL INDEX

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GENERAL SPECIFICATIONS

Standard working conditions

Description	Value
Ambient operating temperature range	-40°C / +60°C
Kinematic viscosity range	10 ÷ 300 cSt
Max contamination level	9 (NAS 1638) - 20/18/15 (ISO 4406:1999)
Recommended filtration level	b10 > 75 (ISO 16889:2008)
Internal filter (on electroproportional valves pilot line)	30 µm

All information and diagrams in this catalogue refer to a mineral base oil VG46 at 50°C temperature (32 cSt kinematic viscosity)

Fluid options

Types of fluid (according to ISO 6743/4) Oil and Solutions	Temperature (°C)		Compatible gasket
	min	max	
Mineral Oil HL, HM (or HLP acc. to DIN 51524)	-25	+80	NBR
Oil in water emulsions HFA	+5	+55	NBR
Water in oil emulsions HFB	+5	+55	NBR
Polyglycol-based aqueous solution HFC	-10	+60	NBR

For special applications and different fluids, please call our Technical Department.

ORDER EXAMPLE

D25/1: IR 009 150 A G07 W001A H006 RP G07 01 PA 100 01 PB 100 TJ A G08

TYPE:

D25: product type
/1: working section number

1) INLET ARRANGEMENT: pag. 10

IR 009 inlet side and valve type
150 setting (bar)
A G07 inlet position and available thread type

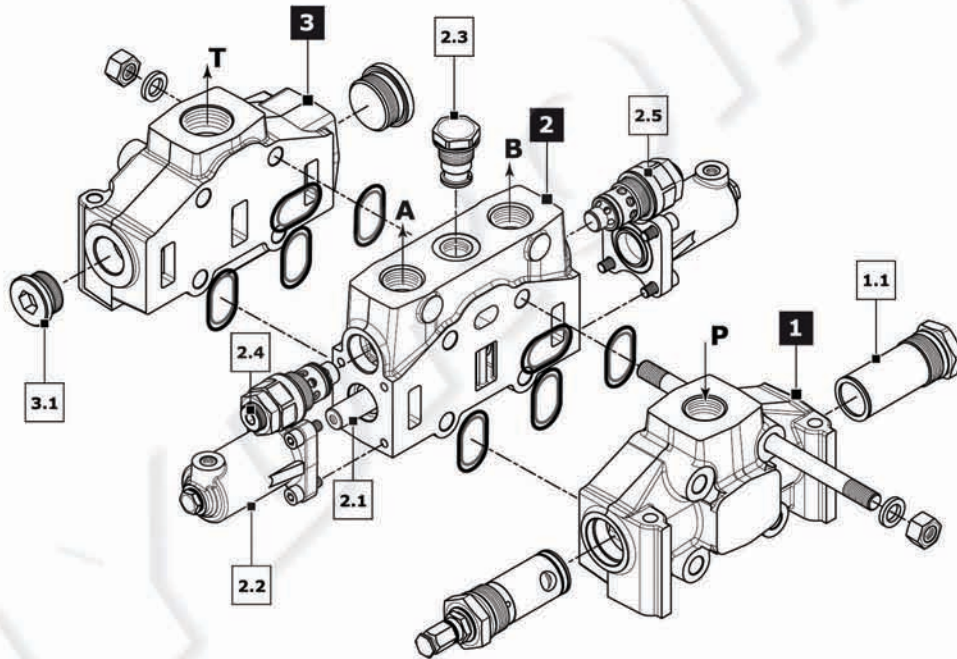
2) WORK SECTION ARRANGEMENT: pag. 14

W001A spool type
H006 spool actuation type
RP G07 type and thread section
01 PA 100 auxiliary valve (port A)
01 PB 100 auxiliary valve (port B)

3) OUTLET ARRANGEMENT: pag. 28

TJ outlet type
A G08 outlet position and available thread type

Ordering row 2 must be repeated for every work section



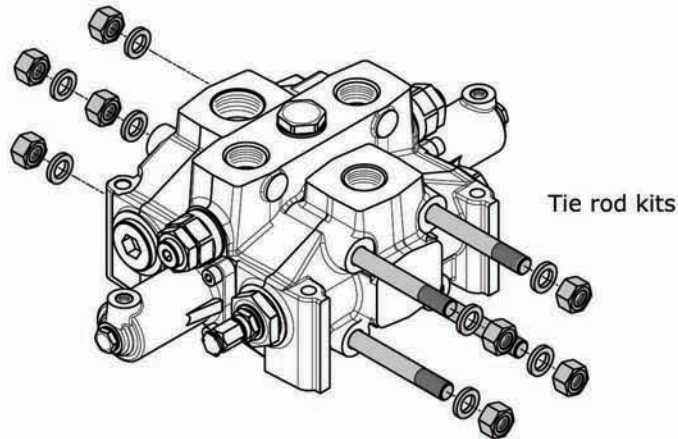
Standard thread

The connection ports size is indicated by an ordering code common for all Hydrocontrol products. Following table shows all available connections; for ordering code refer to table on page xx.

ports	BSP (ISO-228)		UN-UNF (ISO-725)		SAE 3000 (ISO 6162-1)		SAE 6000 (ISO 6162-6)	
Inlet Port (P)	G 1"1/4 - G 1"1/2	G07-G08	1"5/8 - 12 UNF	U07	1"1/4 MA - 1"1/4 UNC	S07-S08	1" MA - 1" UNC	S35-S36
Ports (A - B)	G 1"1/4 - G 1"1/2	G07-G08	1"5/8 - 12 UNF	U07	1"1/4 MA - 1"1/4 UNC	S07-S08	1" MA - 1" UNC	S35-S36
Outlet (T)	G 1"1/2	G08	1"5/8 - 12 UNF	U07	1"1/2 MA - 1"1/2 UNC	S09-S10	-	
Carry over (HPCO)	G 1"1/2	G08	1"5/8 - 12 UNF	U07	1"1/2 MA - 1"1/2 UNC	S09-S10	1"1/4 MA - 1"1/4 UNC	S37-S38
Hydraulic Pilot	G 1/4	G02	9/16" - 18 UNF	U02	-		-	
Pneumatic Pilot	G 1/8		NPTF 1/8-27					

**Tie-rod kit classification (appendix "A")**

Tie rod kit allows the correct assembly of sectional valves. Tie rod's length depends on the number of sections; each valve is assembled with tie rod kits including a tie rod, two nuts and two washers. D25 requires 4 tie-rod kits.



Tie rod kit	Order Code	Length (mm)	Clamping Torque (Nm)	Quantity
D25/1	300109001	276		
D25/2	300109002	350		
D25/3	300109003	424		
D25/4	300109004	498		
D25/5	300109005	572		
D25/6	300109006	646		
D25/7	300109007	720	110	4
D25/8	300109008	794		
D25/9	300109009	868		
D25/10	300109010	942		
D25/11	300109011	1016		
D25/12	300109012	1090		

Painting

On request, all Hydrocontrol valves can be delivered painted (RAL 9005 black primer).

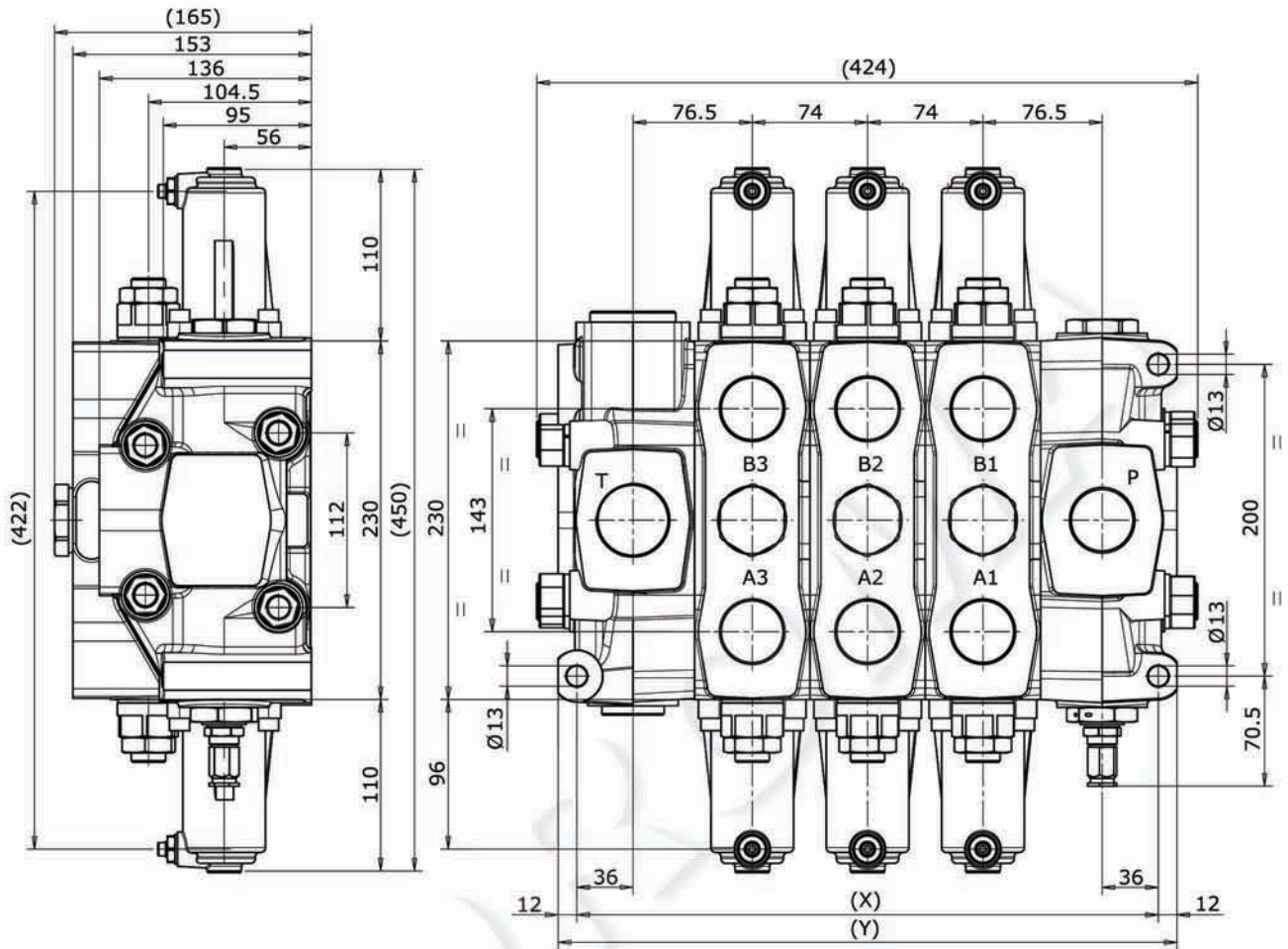
Order example of D25/1 painted:

D25/1
IR 009 150 A G07
W001A H006 RP G07 01 PA 100 01 PB 100
TJ A G08
P006/1 N10

The painting is indicated with the following value:

P006 - /1 - N10

DIMENSIONS

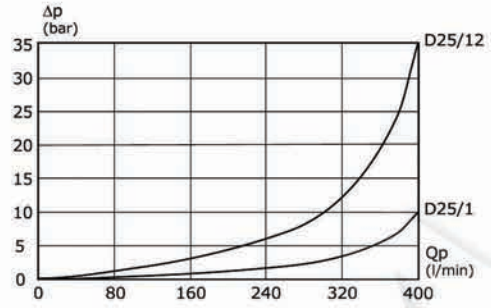
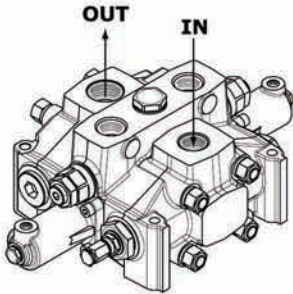


TYPE	/1	/2	/3	/4	/5	/6	/7	/8	/9	/10	/11	/12
X (mm)	225	299	373	447	521	595	669	743	817	891	965	1039
Y (mm)	249	323	397	471	545	619	693	767	841	915	989	1063
Weights (kg)	41,3	56,8	72,3	87,8	103,4	119	134,4	150	65,5	181	196,5	212

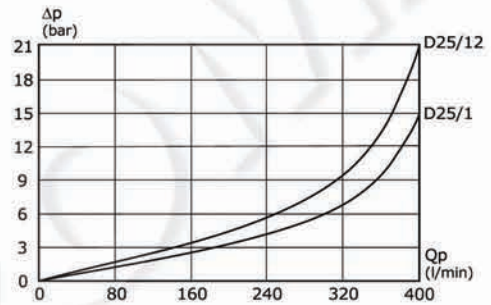
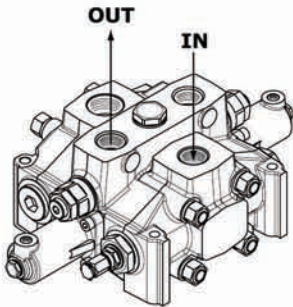
TYPICAL CURVES

Indicated values have been tested with standard sectional valve and W001A spool.

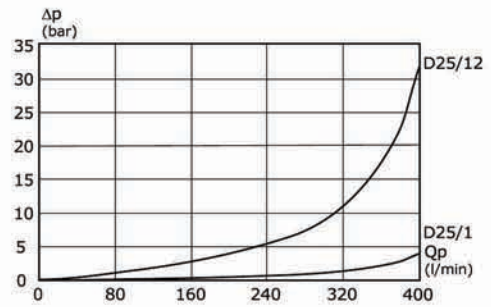
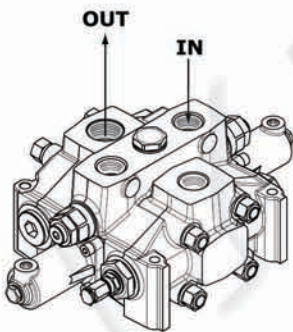
Pressure drop (P - T)



Pressure drop (P - A/B)

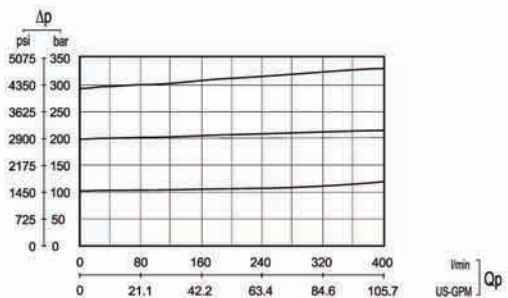


Pressure drop (A/B - T)



Pilot operated relief valve curve

Setting ranges	
type	pressure (bar)
A	0 - 350

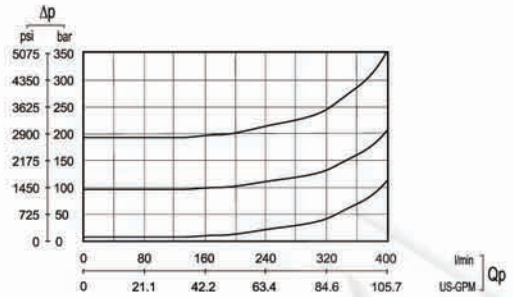


TYPICAL CURVES

Indicated values have been tested with standard sectional valve and W001A spool.

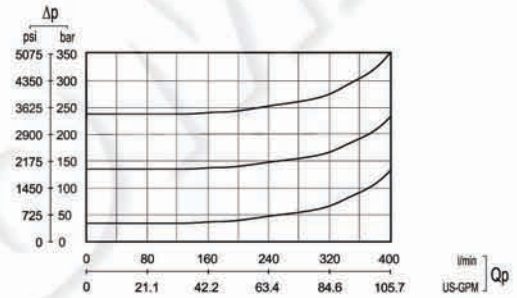
Antishock valve curve

Setting ranges		
type	pressure (bar)	
	at full flow	at min. flow
A	0 - 70	0-A / 50-A
A	71 - 120	51-A / 70-A
B	121 - 150	71-A / 110-A
C	151 - 300	111-A / 240-A
D	301 - 350	241-A / 350-A

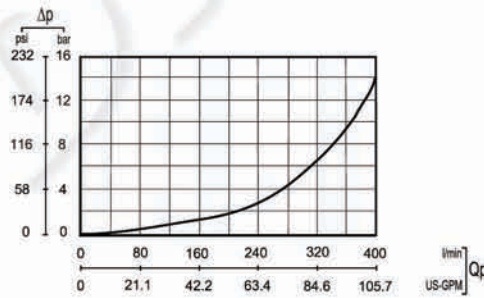


Combined valve curve

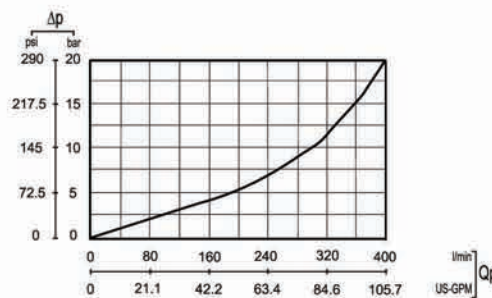
Setting ranges		
type	pressure (bar)	
	at full flow	at min. flow
A	50 - 130	20-A / 100-A
B	131 - 220	101-A / 220-A
C	221 - 260	221-A / 350-A



Main anticavitation check valve curve



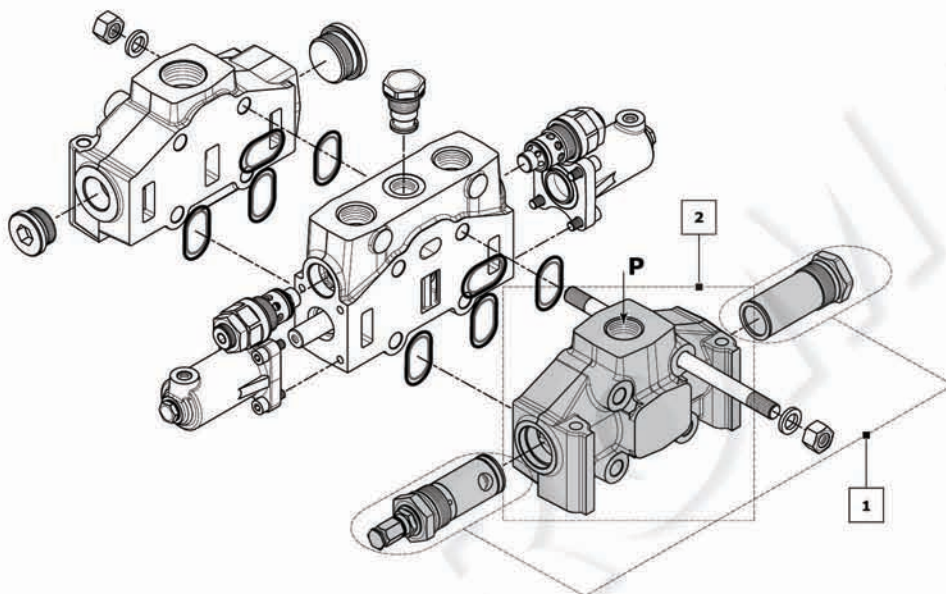
Anticavitation check valve curve



INLET SECTION

Order example

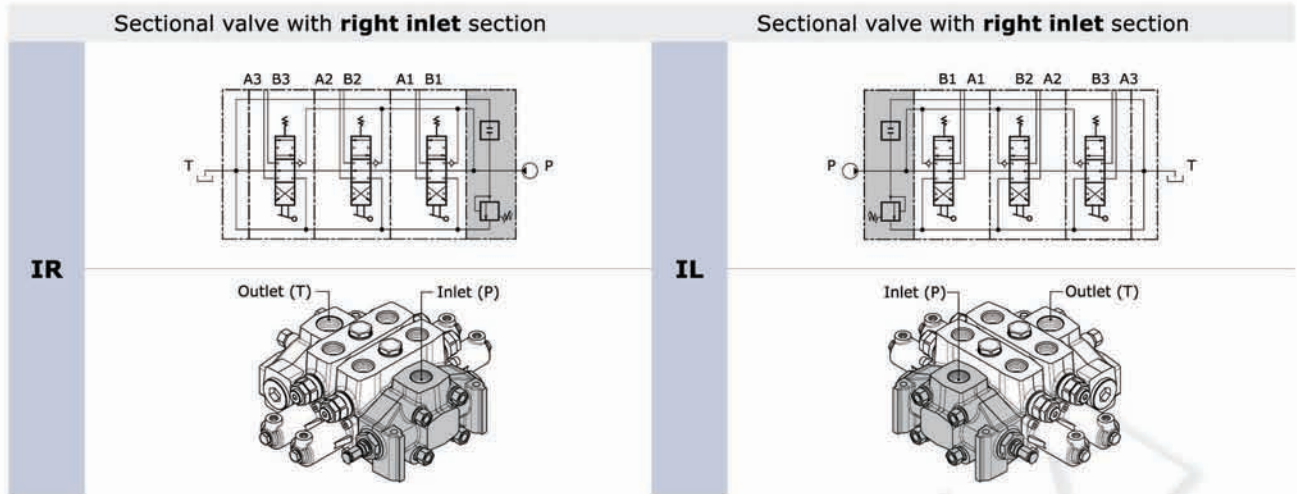
	IR	009	150	A G07
IR	inlet side classification			
1. 009	valve arrangement			
150	setting (bar)			
2. A G07	inlet position and available thread type			



Rif.	Code	Description	Page
-	IR	Sectional valve with right inlet section	11
	IL	Sectional valve with left inlet section	
1	009	Pilot operated pressure relief valve	
	010	Pilot operated pressure relief valve and Main anticavitation check valve	12
	019	Without valves	
2	A G07	Upper inlet (thread G 1"1/4)	
	A U07	Upper inlet (thread 1"5/8 - 12 UNF)	13
	A S07	Upper inlet (thread SAE 3000 1"1/4 MA)	
	A S35	Upper inlet (thread SAE 6000 1" MA)	

NOTE: when ordering a relief valve it is necessary to specify factory setting (example 150).

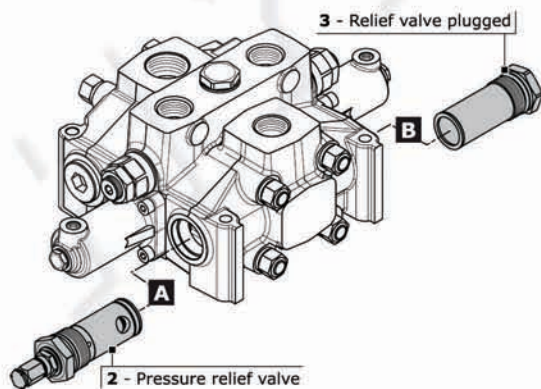
Inlet side classifications



Valve identification

type	schema	layout	description	type	schema	layout	description
2			Pilot operated pressure relief valve	5			2 stage pilot operated relief valve
3			Relief valve plugged	6			Externally piloted valve
4			Main anticavitation check valve	11			Plug with pressure-gauge connection













Valve arrangement



Combination valve example: 009 = 2A - 3B

- 009** Combination valve
- 2A** Pressure relief valve in port A
- 3B** Relief valve plugged in port B

The code identifies:
 with a number, the type of valve; with a letter its position on the inlet section.
 (A) = spool action side
 (B) = spool return action side
NOTE: when ordering a main relief valve it is necessary to specify setting

VALVE COMBINATION INLET SECTION		Valve type on port B						
								
		2	3	4	5	6	11	
Valve type on port A		2		009	010		011	016
		3	018	019	020	021	022	027
		4	029	030		031	032	037
		5		038				
		6	047	048				
		11	085					

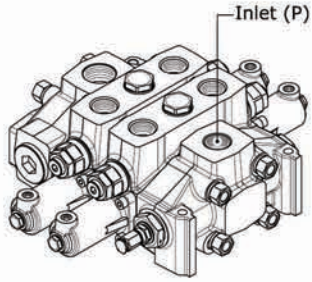
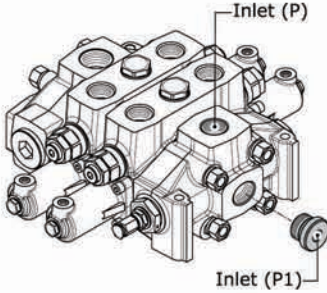
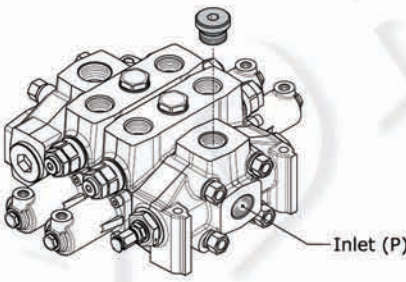
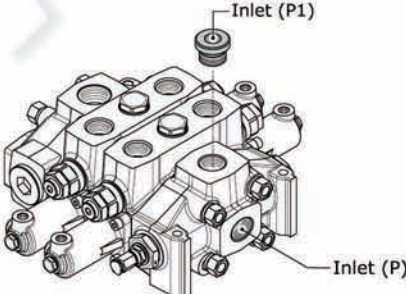
NOTE: Valve combinations 021, and 038 requires double setting (see example).

Order example for inlet section: IR **038 200*280** A G05

038
200*380

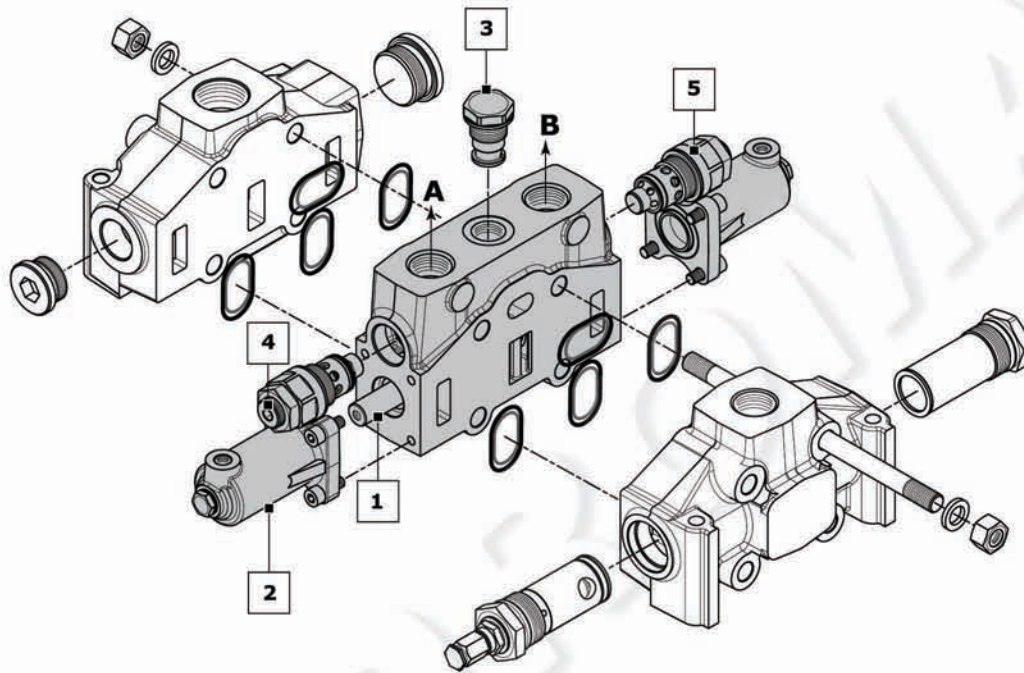
valve combination _____
double range setting (bar) _____

Inlet combination and thread available

A G07		Upper inlet (thread G 1"1/4)
A G08		Upper inlet (thread G 1"1/2)
A U07		Upper inlet (thread 1"5/8 - 12 UNF)
A S07		Upper inlet (thread SAE 3000 - 1"1/4 MA)
A S08		Upper inlet (thread SAE 3000 - 1"1/4 UNC)
A S35		Upper inlet (thread SAE 6000 - 1" MA)
A S36		Upper inlet (thread SAE 6000 - 1" UNC)
B G07		Upper inlet P1 with pressure-gauge connection G 1/4 (thread G 1"1/4)
B G08		Upper inlet P1 with pressure-gauge connection G 1/4 (thread G 1"1/2)
B U07		Upper inlet P1 with pressure-gauge connection G 1/4 (thread 1"5/8 - 12 UNF)
B S07		Upper inlet P1 with pressure-gauge connection G 1/4 (thread SAE 3000 - 1"1/4 MA)
B S08		Upper inlet P1 with pressure-gauge connection G 1/4 (thread SAE 3000 - 1"1/4 UNC)
B S35		Upper inlet P1 with pressure-gauge connection G 1/4 (thread SAE 6000 - 1" MA)
B S36		Upper inlet P1 with pressure-gauge connection G 1/4 (thread SAE 6000 - 1" UNC)
C G07		Central side inlet (thread G 1"1/4)
C G08		Central side inlet (thread G 1"1/2)
C U07		Central side inlet (thread 1"5/8 - 12 UNF)
C S07		Central side inlet (thread SAE 3000 - 1"1/4 MA)
C S08		Central side inlet (thread SAE 3000 - 1"1/4 UNC)
C S35		Central side inlet (thread SAE 6000 - 1" MA)
C S36		Central side inlet (thread SAE 6000 - 1" UNC)
D G07		Central side inlet P1 with pressure-gauge connection G 1/4 (thread G 1"1/4)
D G08		Central side inlet P1 with pressure-gauge connection G 1/4 (thread G 1"1/2)
D U07		Central side inlet P1 with pressure-gauge connection G 1/4 (thread 1"5/8 - 12 UNF)
D S07		Central side inlet P1 with pressure-gauge connection G 1/4 (thread SAE 3000 - 1"1/4 MA)
D S08		Central side inlet P1 with pressure-gauge connection G 1/4 (thread SAE 3000 - 1"1/4 UNC)
D S35		Central side inlet P1 with pressure-gauge connection G 1/4 (thread SAE 6000 - 1" MA)
D S36		Central side inlet P1 with pressure-gauge connection G 1/4 (thread SAE 6000 - 1" UNC)

Order example:

	W001A	H006	RP G07	01 PA 100	01 PB 100
1. W001A	spool type				
2. H006	spool actuation type				
3. RP G07	section and thread type				
4. 01 PA 100	auxiliary valve (port A - handle side)				
5. 01 PB 100	auxiliary valve (port B - cap side)				



Rif.	Code	Description	Page
1	W001	3 positions double-acting	15
	W002	3 positions double-acting A-B to tank	
2	H101	Unprotected lever	17
	H006*	hydraulic actuation	
3	RP G07	Parallel circuit (G 1"1/4)	20
	RP U07	Parallel circuit (1"5/8-12 UNF)	
	RS G07	Series circuit (G 1"1/4)	
	RS U07	Series circuit (1"5/8-12 UNF)	
4	01 PA 100	Antishock valve (port A)	21
	05 PA	Prearrangement for auxiliary valve (port A)	
5	01 PB 100	Antishock valve (port B)	21
	05 PB	Prearrangement for auxiliary valve (port B)	

NOTE: (*) Leave out the spool return action code when choosing H006.


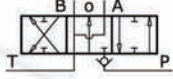


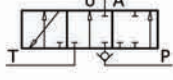


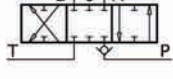
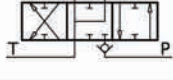
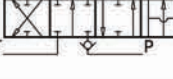


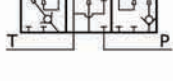
Sections designed to house auxiliary valve option require double choice on work ports A and B.

Always indicate setting value when using Antishock and Pilot combined valve: **01 PA (100) - 04 PA (100)**

Spool identification

order example of spool: **W001 A J10**

W001 spool schema 3 positions double-acting
A spool type standard spool
J10 restricted service ports restriction on diameter (0,10 mm in A and B)

W001	3 positions double-acting	
W002	3 positions double-acting A and B to tank	
W003	3 positions double-acting A to tank B blocked	
W004	3 positions double-acting A blocked B to tank	
W005	3 positions single - acting on A	
W006	3 positions single - acting on B	
W009	3 positions double-acting with anticavitation valves	
W010	3 positions double-acting switch port closed (A - B blocked)	
W011	3 positions double-acting switch port closed (A - B to tank)	
W012	4 positions double-acting with float in the 4 th position	
W013	3 positions double-acting regenerative	
W015	3 positions double-acting series	
W016	3 positions double-acting series A and B to tank	

spools with restricted service ports				
code	circuit	restriction on diameter (mm)	section (mm ²)	hydraulic schema
J10	A-B IN T	0,10	4,71	
K10	A IN T	0,10	4,71	
Y10	B IN T	0,10	4,71	

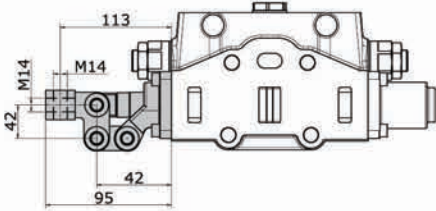
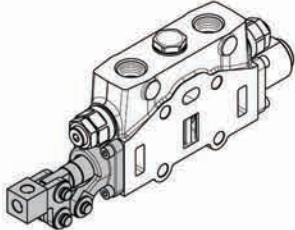
CODE	spool type available	
	STANDARD	METERED
	A	B
W001	W001A	W001B
W002	W002A	W002B
W003	W003A	W003B
W004	W004A	W004B
W005	W005A	W005B
W006	W006A	W006B
W009	W009A	W009B
W010	W010A	
W011	W011A	
W012	W012A	
W013	W013A	
W015	W015A	
W016	W016A	

NOTE:

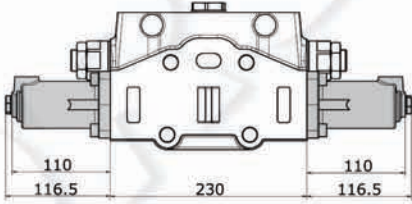
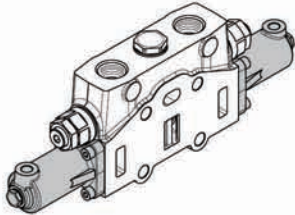
- W012, W013, spools need a special machining on the valve body.
- W015, W016, spools need RS type body.
- Float spool (W012) need special detent kit (F005).
- Regenerative spool (W013) need special return spring kits.
- Different spools are available on request.

Plaesee contact our Sales department for more information.

Spool actuation classification for manual control

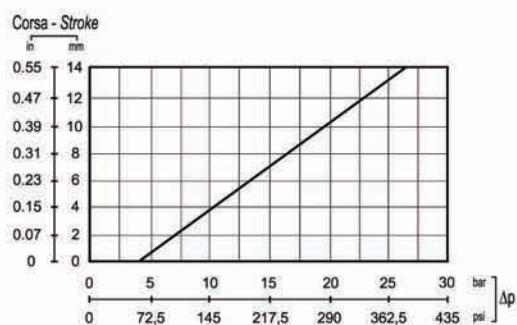
code	description	dimensions	configuration
H101	Unprotected lever		
H102	Unprotected lever rotated 180°		

Spool actuation classification for Hydraulic control

code	description	dimensions	configuration
H006 leave out the spool return action code	Hydraulic actuation with side ports and cast-iron end caps BSP ports = G 1/4 UNF ports = 9/16-18 UNF		

Hydraulic pilot control curve

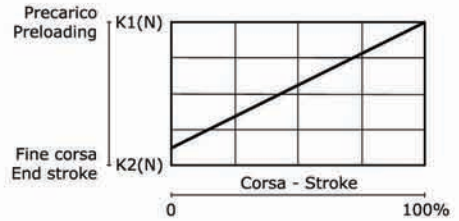
The diagram shows the spool stroke as a function of the pressure operating.



Spool return action classification - Springs load values

Spool return kits have three different spring types; following the codes depending on spring loads.

Spring type			
Code	A (standard spring)	B (soft spring)	C (heavy spring)
Preloading	155 N	116.7 N	188.3 N
End of stroke	373.7 N	152 N	454.3 N
Spool return action identification example			
Code	F001A	F001B	F001C



Spool return action classification

code	description	schema	dimensions	configuration
F001A F001B F001C	3 positions spring-centred spool			
F002A	3 positions spring-centred spool detent in A and B			
F003A	3 positions spring-centred spool detent in A			
F004A	3 positions spring-centred spool detent in B			
F005A	4 positions spring-centred spool detent in 4 th position (only for W012 spool)			

Compatibility table

SPOOL ACTION TYPE	SPOOL TYPE																				
	W001A	W001B	W002A	W002B	W003A	W003B	W004A	W004B	W005A	W005B	W006A	W006B	W009A	W009B	W010A	W011A	W012A	W013A	W015A	W016A	
H101	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
H102	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
H005	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
SPOOL RETURN ACTION TYPE	SPOOL TYPE																				
	W001A	W001B	W002A	W002B	W003A	W003B	W004A	W004B	W005A	W005B	W006A	W006B	W009A	W009B	W010A	W011A	W012A	W013A	W015A	W016A	
F001	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•
F002	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			•	•	•
F003	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•				•	•
F004	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•				•	•
F005																	•				

Work section identification

working section type

RP G07

RP G08

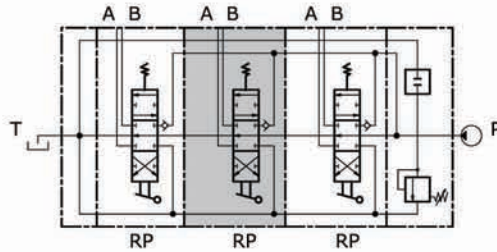
RP U07

RP S07

RP S08

RP S35

RP S36

Parallel
circuit
section

When the spool is operated it intercepts the by-pass gallery by diverting the flow of oil to service port A or B. If two or more spools are actuated at the same time, the oil will power the service port that has the lower load; by throttling the spools, the flow of oil can be divided between two or more service ports.

RS G07

RS G08

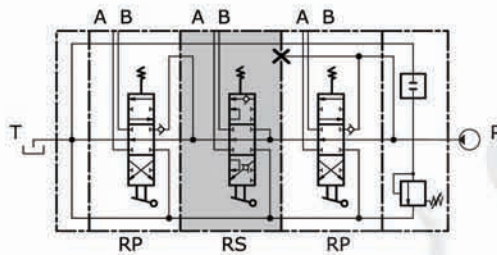
RS U07

RS S07

RS S08









RS S35









RS S36

Series
circuit
section

When the spool is operated it intercepts the switch gallery by diverting the flow of oil to service port A or B. The oil that flows back from the actuator is carried to the switch gallery thus making it available to the service ports downstream from the series section. The pressure drop downstream is added to the pressure drop of the section itself.

Auxiliary valve identification

code	description	schema	configuration	setting range (bar)			
				type	at full flow	type	at min. flow
01 PA	Antishock valve (port A)			A	0 / 70	A	0-A / 50-A
				B	71 / 120	B	51-A / 70-A
				C	121 / 150	C	71-A / 110-A
				D	151 / 300	D	111-A / 240-A
				E	301 / 350	E	241-A / 350-A
02 PA	Anticavitation valve (port A)						
04 PA	Pilot combined valve (port A)			A	30 / 110		
				B	111 / 350		
05 PA	Prearrangement for auxiliary valve (port A)						

code	description	schema	configuration	setting range (bar)			
				type	at full flow	type	at min. flow
01 PB	Antishock valve (port B)			A	0 / 70	A	0-A / 50-A
				B	71 / 120	B	51-A / 70-A
				C	121 / 150	C	71-A / 110-A
				D	151 / 300	D	111-A / 240-A
				E	301 / 350	E	241-A / 350-A
02 PB	Anticavitation valve (port B)						
04 PB	Pilot combined valve (port B)			A	30 / 110		
				B	111 / 350		
05 PB	Prearrangement for auxiliary valve (port B)						

Auxiliary valve - Setting range

Sections designed to house auxiliary valve option require double choice on work ports A and B. Always indicate setting value when using antishock valve and pilot combined valve:

01 PA (120) = setting at full flow

01 PA (120-A) = setting at min. flow

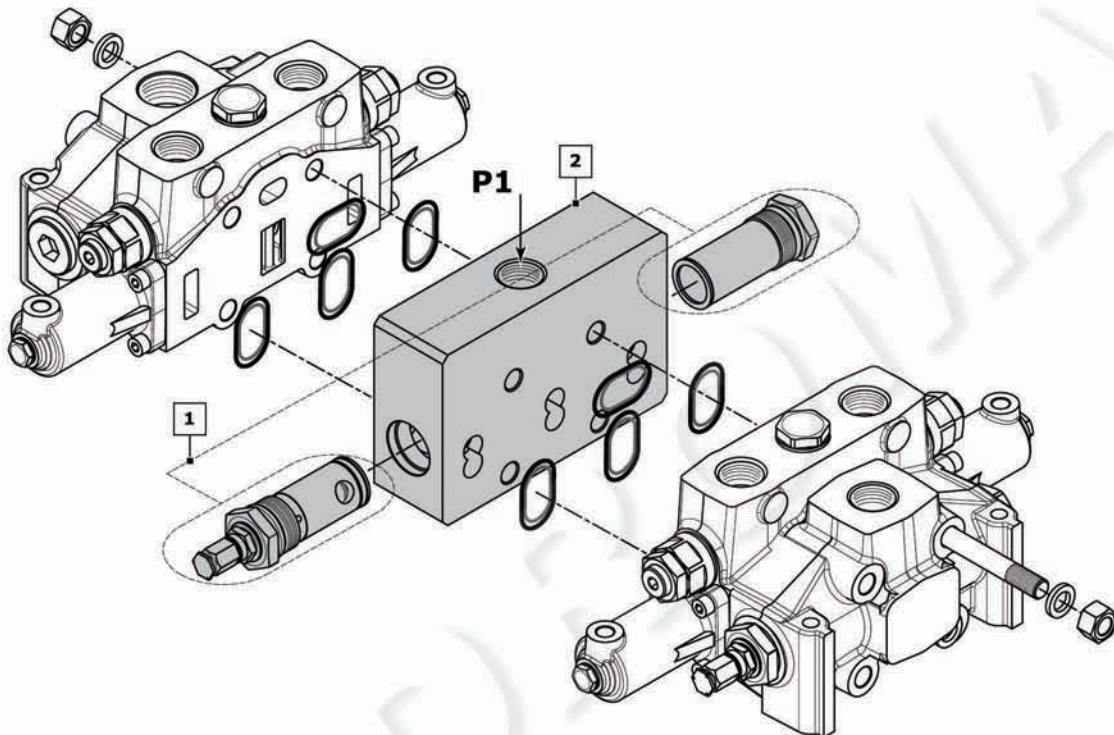
04 PA (120) = setting at min. flow

INTERMEDIATE INLET SECTION

Order example

BE	009	150	A G07
----	-----	-----	-------

- 1. **BE** inlet side
- 1. **009** valve arrangement
- 1. **150** setting (bar); when ordering a main relief valve it is necessary to specify setting
- 2. **A G07** inlet position and available thread type



Rif.	Code	Description	Page
-	BE	Intermediate inlet section	23
-	BV*	Intermediate inlet section with pressure relief valve	
1	009	Pilot operated pressure relief valve	24
	010	Pilot operated pressure relief valve and Main anticavitation check valve	
	019	Without valves	
	020	Main anticavitation check valve	
2	A G07	Upper inlet (thread G 1"1/4)	
	A U07	Upper inlet (thread 1"5/8-12 UNF)	

NOTE: when ordering a relief valve it is necessary to specify factory setting (example 150).
 * = omit the code for inlet positioning and thread

Intermediate inlet section classifications

intermediate inlet type

BE			Intermediate inlet section
-----------	--	--	----------------------------

The intermediate inlet section is driven by two pumps (P + P1). The downstream elements can be set to a lower pressure than the upstream ones by adjusting the pressure relief valve of the intermediate section in question.

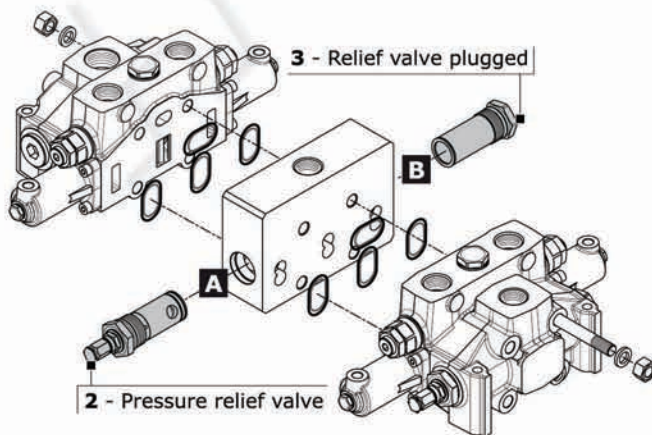
BV			Intermediate inlet section with pressure relief valve
-----------	--	--	-------------------------------------------------------

The intermediate inlet section and the elements are driven by a single pump (P). The downstream elements can be set to a lower pressure than the upstream ones by adjusting the pressure relief valve of the intermediate section in question.

Valve identification on intermediate inlet section

type	schema	layout	description	type	schema	configurazione	descrizione
2			Pilot operated pressure relief valve	4			Externally piloted valve
3			Relief valve plugged	11			Plug with pressure-gauge connection

Valve arrangement on intermediate inlet section











Combination valve example: 009 = 2A - 3B

- 009** Combination valve
- 2A** Pressure relief valve in port A
- 3B** Relief valve plugged in port B

The code identifies:
with a number, the type of valve; with a letter its position on the inlet section.

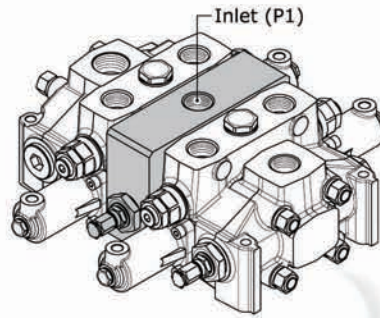
- (A) = spool action side
- (B) = spool return action side

NOTE: when ordering a main relief valve it is necessary to specify setting

VALVE COMBINATION INLET SECTION		Valve type on port B			
		 2	 3	 4	 11
Valve type on port A	 2		009	010	016
	 3	018	019	020	027
	 4	029	030		
	 11	085	086		

Inlet combination and thread available

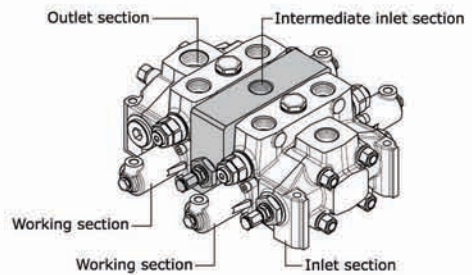
- A G07
- A G08
- A U07
- A S07
- A S08
- A S35
- A S36



Upper inlet

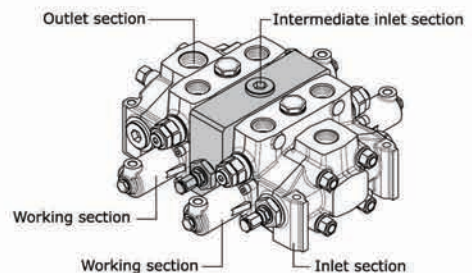
Complete configuration samples for D25/2 with intermediate inlet section (BE)

- IR 009 150 A G07..... Right inlet section
- W001A H006 RP G07 Working section
- BE 009 150 A G07Intermediate inlet section**
- W001A H006 RP G07 Working section
- TJ A G08 Outlet section



Complete configuration samples for D25/2 with intermediate inlet section (BV)

- IR 009 150 A G07..... Right inlet section
- W001A H006 RP G07 Working section
- BV 009 150Intermediate inlet section**
- W001A H006 RP G07 Working section
- TJ A G08 Outlet section

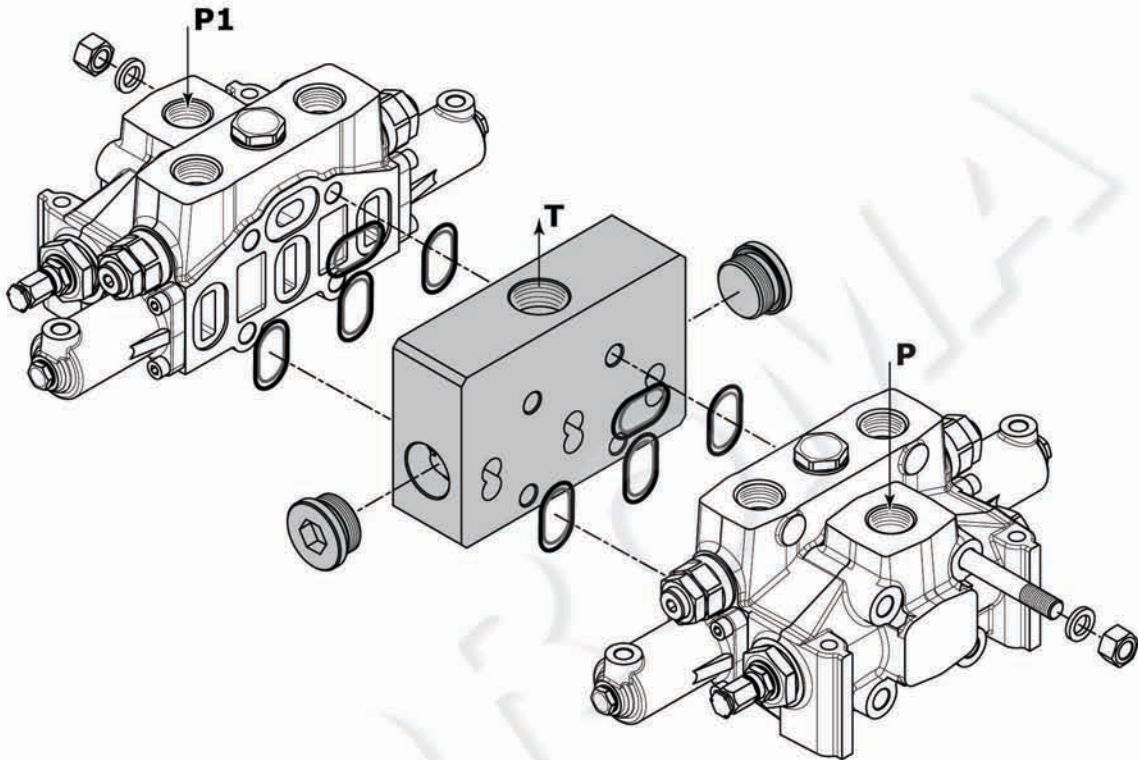


INTERMEDIATE OUTLET SECTION

Order example

BF | **A G08**

1. **BF** inlet side _____
A G08 inlet position and available thread type _____

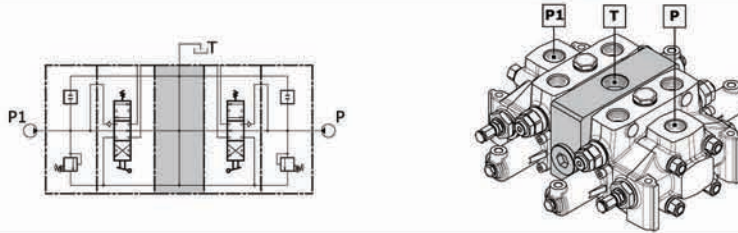


Rif.	Code	Type	Description	Page
-	BF		Intermediate outlet section with single tank return	
	BG		Intermediate outlet section with two tank returns	
1	A G08		Upper outlet (thread G 1"1/2)	26
	A U07		Upper outlet (thread 1"5/8-12 UNF)	
	G G08	for	Front outlet side A (thread G 1"1/2)	
	G U07	BF	Front outlet side A (thread 1"5/8-12 UNF)	
	H G08		Rear outlet side B (thread G 1"1/2)	
	H U07		Rear outlet side B (thread 1"5/8-12 UNF)	
	J G08	for	Upper outlet HPCO - front side A and rear side B to T (thread G 1"1/2)	
J U07	BG	Upper outlet HPCO-front side A and rear side B to T (thread 1"5/8-12 UNF)		

Intermediate outlet section classifications

intermediate outlet type

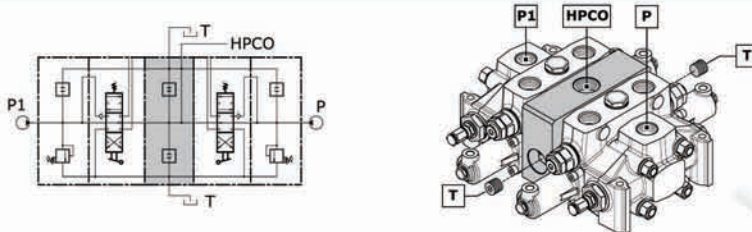
BF



Intermediate outlet section with single tank return

The above outlet section allows the flow of oil of the two pumps and the tank ports to be piped to a single outlet T.

BG



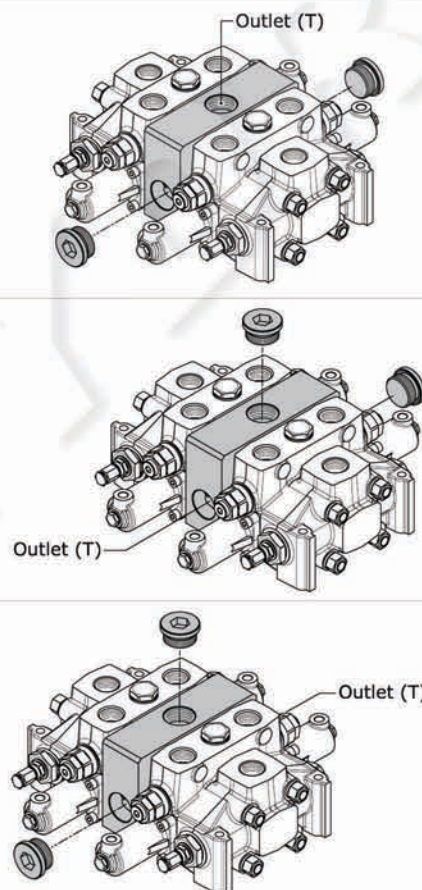
Intermediate outlet section with two tank returns

The section in question allows the flow of oil of the two pumps to be piped in two outlets: HPCO for powering another directional control valve, T for discharge of the work ports. In order to obtain this, the two T need to be linked.

Outlet position and available thread type (for BF intermediate)

Outlet combination and thread available

A G08
A U07
A S09
A S10
G G08
G U07
G S09
G S10
H G08
H U07
H S09
H S10

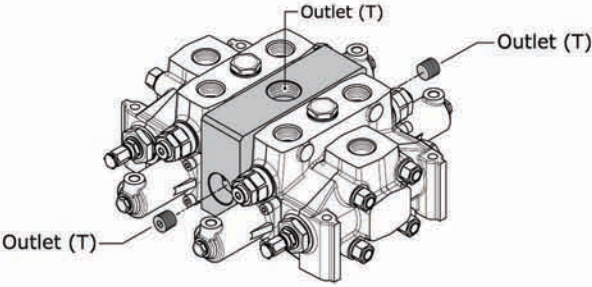


Upper outlet (T)

Front outlet side A (T)

Rear outlet side B (T)

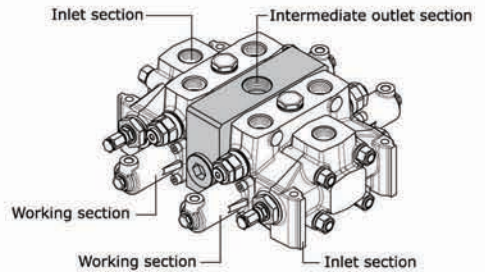
Outlet position and available thread type (for BG intermediate)

Inlet combination and thread available	
J G08	
J U07	
J S09	
J S10	

Upper outlet HPCO
front side A and
rear side B to T

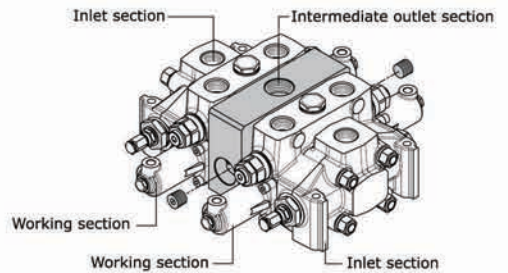
Complete configuration samples for D25/2 with intermediate outlet section (BF)

- IR 009 150 A G07..... Right inlet section
- W001A H006 RP G07 Working section
- BF A G08Intermediate outlet section**
- W001A H006 RP G07 Working section
- IL 009 150 A G07 Left inlet section



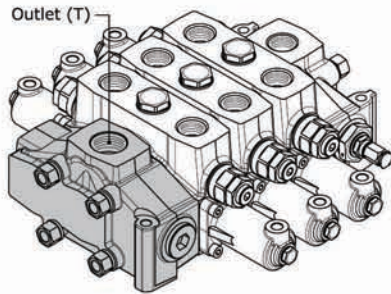
Complete configuration samples for D25/2 with intermediate outlet section (BG)

- IR 009 150 A G07..... Right inlet section
- W001A H006 RP G07 Working section
- BG J G08Intermediate outlet section**
- W001A H006 RP G07 Working section
- IL 009 150 A G07 Left inlet section



OUTLET SECTION (VERSION 1 OUTLET)

Order example

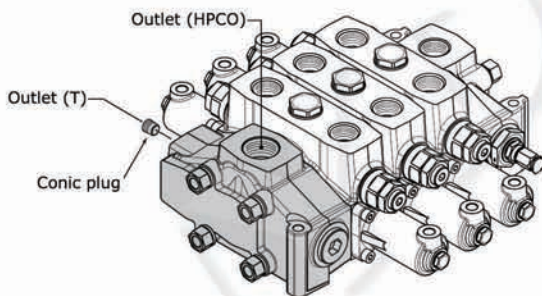


- | | | | |
|--|-----------|--|--------------|
| | TJ | | A G08 |
|--|-----------|--|--------------|
- TJ** outlet section type
 - A G08** outlet position and available thread type

Rif.	Code	Description	Page
1	TJ	Outlet section with single return (T) right-side inlet (P)	29
	TK	Outlet section with single return (T) left-side inlet (P)	
2	A G08	Upper outlet (thread G 1"1/2)	
	A U07	Upper outlet (thread 1"5/8-12 UNF)	
	A S09	Upper outlet (thread SAE 3000 - 1"1/2 MA)	
	A S10	Upper outlet (thread SAE 3000 - 1"1/2 UNC)	
	C G08	Central outlet (thread G 1"1/2)	
	C U07	Central outlet (thread 1"5/8-12 UNF)	
	C S09	Central outlet (thread SAE 3000 - 1"1/2 MA)	
	C S10	Central outlet (thread SAE 3000 - 1"1/2 UNC)	

OUTLET SECTION (HPCO VERSION OUTLET)

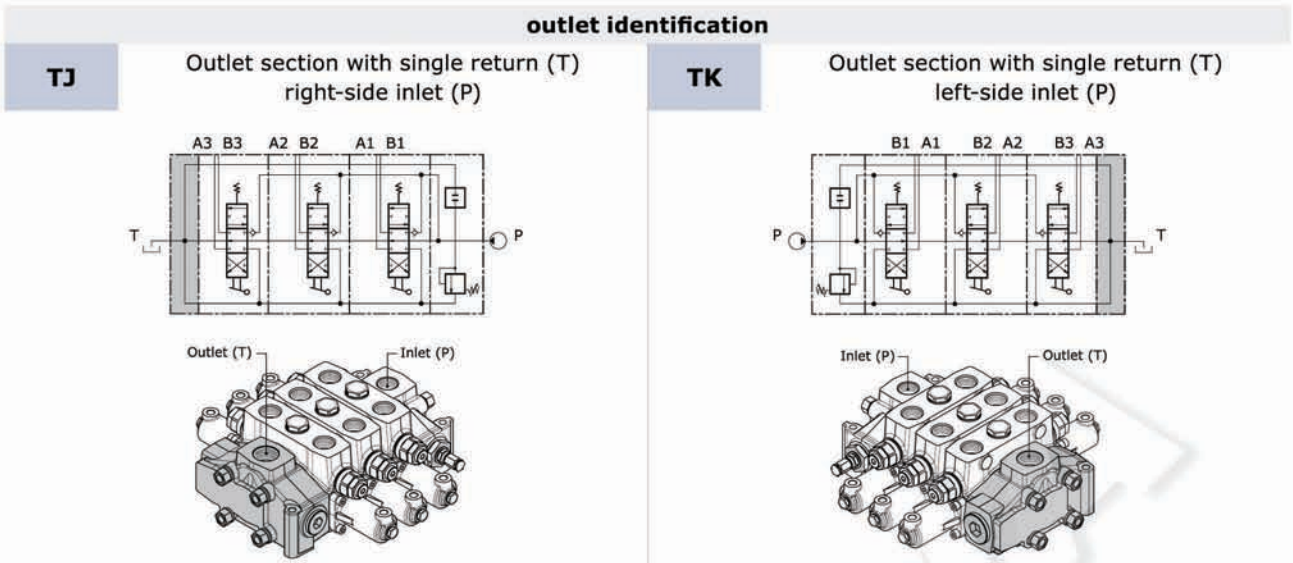
Order example - HPCO version Outlet

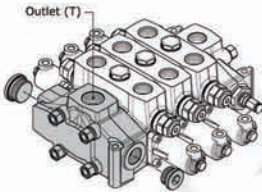
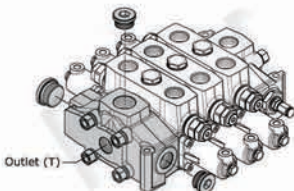


- | | | | |
|--|-----------|--|--------------|
| | TM | | M G08 |
|--|-----------|--|--------------|
- TM** outlet section type
 - M G07** outlet position and available thread type

Rif.	Code	Description	Page
1	TM	Outlet section with two return (T-HPCO) right-side inlet (P)	30
	TN	Outlet section with two return (T-HPCO) left-side inlet (P)	
2	M G08	HPCO upper outlet T (tank) rear outlet side B (thread G 1"1/2)	
	M U07	HPCO upper outlet T (tank) rear outlet side B (thread 1"5/8-12 UNF)	
	M S09	HPCO upper outlet T (tank) rear outlet side B (thread SAE 3000 - 1"1/2 MA)	
	M S10	HPCO upper outlet T (tank) rear outlet side B (thread SAE 3000 - 1"1/2 UNC)	
	N G08	HPCO upper outlet T (tank) front outlet side A (thread G 1"1/2)	
	N U07	HPCO upper outlet T (tank) front outlet side A (thread 1"5/8-12 UNF)	
	N S09	HPCO upper outlet T (tank) front outlet side A (thread SAE 3000 - 1"1/2 MA)	
	N S10	HPCO upper outlet T (tank) front outlet side A (thread SAE 3000 - 1"1/2 UNC)	

Outlet with single tank classification



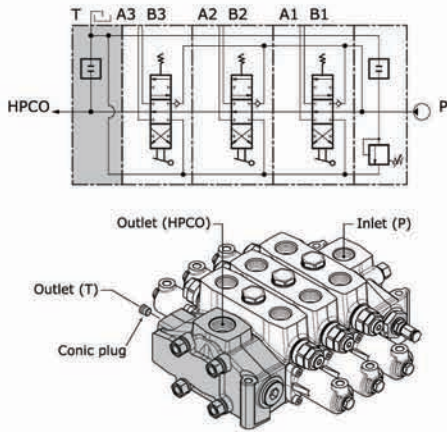
outlet combination and thread available			
A G08		Upper outlet (thread G 1"1/2)	
A U07		Upper outlet (thread 1"5/8 - 12 UNF)	
A S09		Upper outlet (thread SAE 3000 - 1"1/2 MA)	
A S10		Upper outlet (thread SAE 3000 - 1"1/2 UNC)	
C G08		Central outlet (thread G 1"1/2)	
C U07		Central outlet (thread 1"5/8 - 12 UNF)	
C S09		Central outlet (thread SAE 3000 - 1"1/2 MA)	
C S10		Central outlet (thread SAE 3000 - 1"1/2 UNC)	
G G08		only for TK	Front outlet side A (thread G 1"1/2)
G U07			Front outlet side A (thread 1"5/8 - 12 UNF)
G S09	Front outlet side A (thread SAE 3000 - 1"1/2 MA)		
G S10	Front outlet side A (thread SAE 3000 - 1"1/2 UNC)		
H G08	only for TJ	Rear outlet side B (thread G 1"1/2)	
H U07		Rear outlet side B (thread 1"5/8 - 12 UNF)	
H S09		Rear outlet side B (thread SAE 3000 - 1"1/2 MA)	
H S10		Rear outlet side B (thread SAE 3000 - 1"1/2 UNC)	

Outlet with two tanks classification

outlet identification

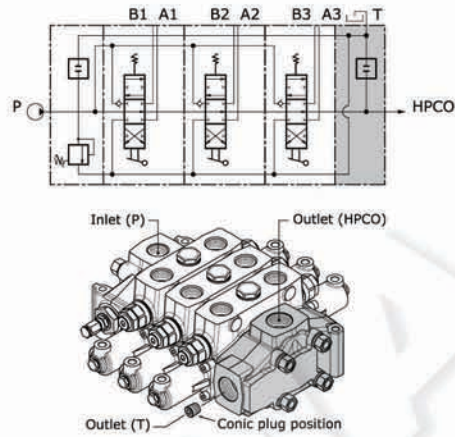
TM

Outlet section with two return (T-HPCO)
right-side inlet (P)



TN

Outlet section with two return (T-HPCO)
left-side inlet (P)

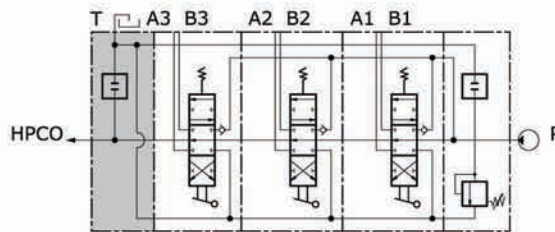


outlet combination and thread available

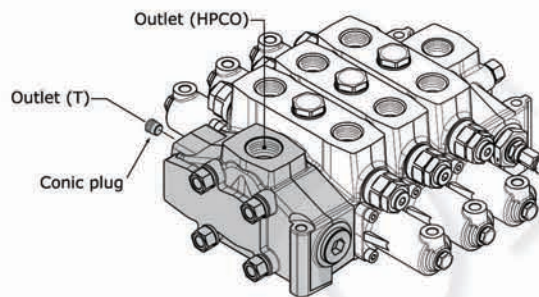
M G08		only for TM	HPCO Upper outlet T rear outlet side B (G 1 1/2)	P G08		only for TN	HPCO Central outlet T rear outlet side B (thread G 1 1/2)
M U07			HPCO Upper outlet T rear outlet side B (1 5/8-12 UNF)	P U07			HPCO Central outlet T rear outlet side B (1 5/8-12 UNF)
M S09			HPCO Upper outlet T rear outlet side B (SAE 3000 1 1/2 MA)	P S09			HPCO Central outlet T rear outlet side B (SAE 3000 1 1/2 MA)
M S10			HPCO Upper outlet T rear outlet side B (SAE 3000 1 1/2 UNC)	P S10			HPCO Central outlet T rear outlet side B (SAE 3000 1 1/2 UNC)
M S37			HPCO Upper outlet T rear outlet side B (SAE 6000 1 1/4 MA)	P S37			HPCO Central outlet T rear outlet side B (SAE 6000 1 1/4 MA)
M S38			HPCO Upper outlet T rear outlet side B (SAE 6000 1 1/4 UNC)	P S38			HPCO Central outlet T rear outlet side B (SAE 6000 1 1/4 UNC)
N G08		only for TN	HPCO Upper outlet T front outlet side A (G 1 1/2)	Q G08		only for TM	HPCO Central outlet T front outlet side A (G 1 1/2)
N U07			HPCO Upper outlet T front outlet side A (1 5/8-12 UNF)	Q U07			HPCO Central outlet T front outlet side A (1 5/8-12 UNF)
N S09			HPCO Upper outlet T front outlet side A (SAE 3000 1 1/2 MA)	Q S09			HPCO Central outlet T front outlet side A (SAE 3000 1 1/2 MA)
N S10			HPCO Upper outlet T front outlet side A (SAE 3000 1 1/2 UNC)	Q S10			HPCO Central outlet T front outlet side A (SAE 3000 1 1/2 UNC)
N S37			HPCO Upper outlet T front outlet side A (SAE 6000 1 1/4 MA)	Q S37			HPCO Central outlet T front outlet side A (SAE 6000 1 1/4 MA)
N S38			HPCO Upper outlet T front outlet side A (SAE 6000 1 1/4 UNC)	Q S38			HPCO Central outlet T front outlet side A (SAE 6000 1 1/4 UNC)

CARRY-OVER CONNECTION (HPCO)

This option, available on all D25, allows the sectional valve to feed a second valve, by extending the free flow channel. In this configuration, the valve need a separated port for connection to tank.

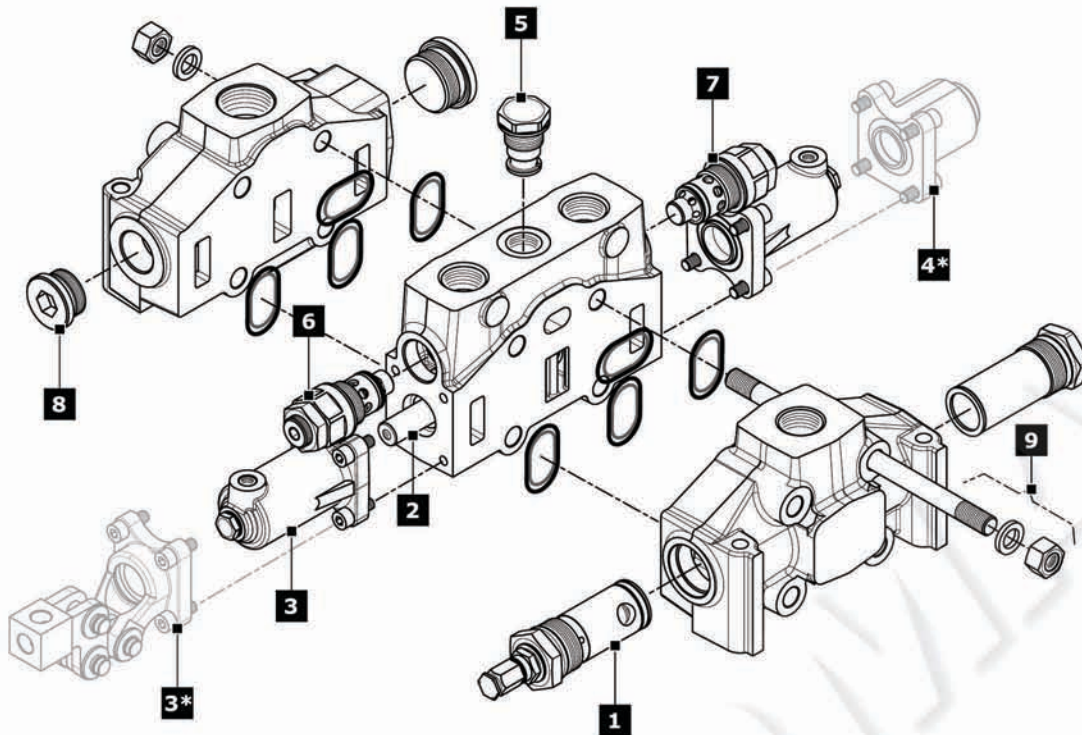


It is possible to transform sectional valve from standard to HPCO version just by ordering the appropriate conic plug:



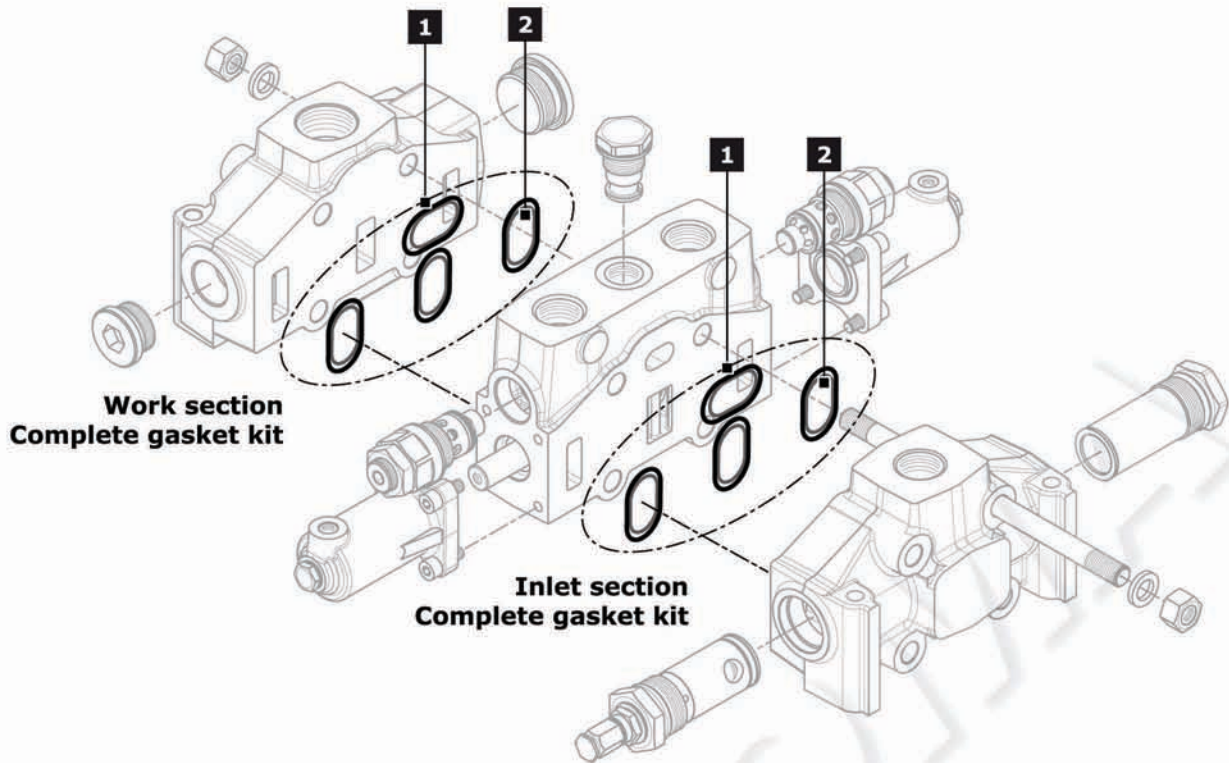
code (HPCO Plug identification)	description	q.ty
413010201	conic plug G 1/2 x 17	2

D25 SPARE PARTS LIST



Ref.	Description	Order code	Q.ty	Code	Note
		30168			Setting: 100 bar
	Pilot operated pressure relief valve (*)	3143	1		Setting: 200 bar
		4383			Setting: 300 bar
1	Relief valve plugged	430109001	1	-	
	Main Anticavitation check valve	915050901	1		
	External piloted valve	915040901	1		
	Plug with pressure-gauge connection	430109003	1		
		421209015		W001A	
	3 positions double-acting spool	421209029	1	W001B	
		421209003		W001A	for hydraulic actuation
		421209007		W002A	
2	3 positions double-acting A and B to tank spool	421209042	1	W002B	
		421209004		W002A	for hydraulic actuation
	3 positions single-acting on A	421209022	1	W005A	
	3 positions single-acting on B	421209023	1	W006A	
	4 positions double-acting with float in the 4 th pos.	421209018	1	W012A	
		421209017			for hydraulic actuation
3*	Protected lever	320309001		H101=H102	
		320309003			only for W012 spool
		320509001	2		for BSP version
3	Hydraulic actuation with side ports	320509006	1	H005	only for W012 spool - for BSP version
		320509012	2		for UNF version
		320509017	1		only for W012 spool - for UNF version

Ref.	Description	Order code	Q.ty	Code	Note
4*	3 position spring centred spool	320709004	1	F001A	
	Detent in A and B	320809001	1	F002A	
	Detent in A	320809002	1	F003A	
	Detent in B	320809003	1	F004A	
	Detent in 4 th position	320809004	1	F005A	only for W012 spool
5	Check valve on the work section	320209001	1	-	only for RP and RT section
6	Antishock valve on port A	3027	1		Setting: 100 bar
		2647		01 PA	Setting: 200 bar
		2781			Setting: 300 bar
	Anticavitation valve on port A	915080801		02 PA	
		15888			Setting: 100 bar
	Pilot combined valve on port A	5091		04 PA	Setting: 200 bar
		8943			Setting: 300 bar
	Prearrangement for auxiliary valve on port A	430409001		05 PP	
	7	Antishock valve on port B	3027	1	
		2647	01 PB		Setting: 200 bar
		2781			Setting: 300 bar
Anticavitation valve on port B		915080801		02 PB	
		15888			Setting: 100 bar
Pilot combined valve on port B		5091		04 PB	Setting: 200 bar
		8943			Setting: 300 bar
Prearrangement for auxiliary valve on port B		430409001		05 PB	
8		Plug kit (G 1"1/4)	430000022		G07
	Plug kit (1"5/8-12 UNF)	300009002		U07	



Inlet and work section

Rif.	Order code	Description	Q.ty
1	423401017	Ring	4
2	412020603	O.R. 90SH (2-129)	4

Complete Gasket kit: order code - 350909001

INSTALLATION

Guidelines

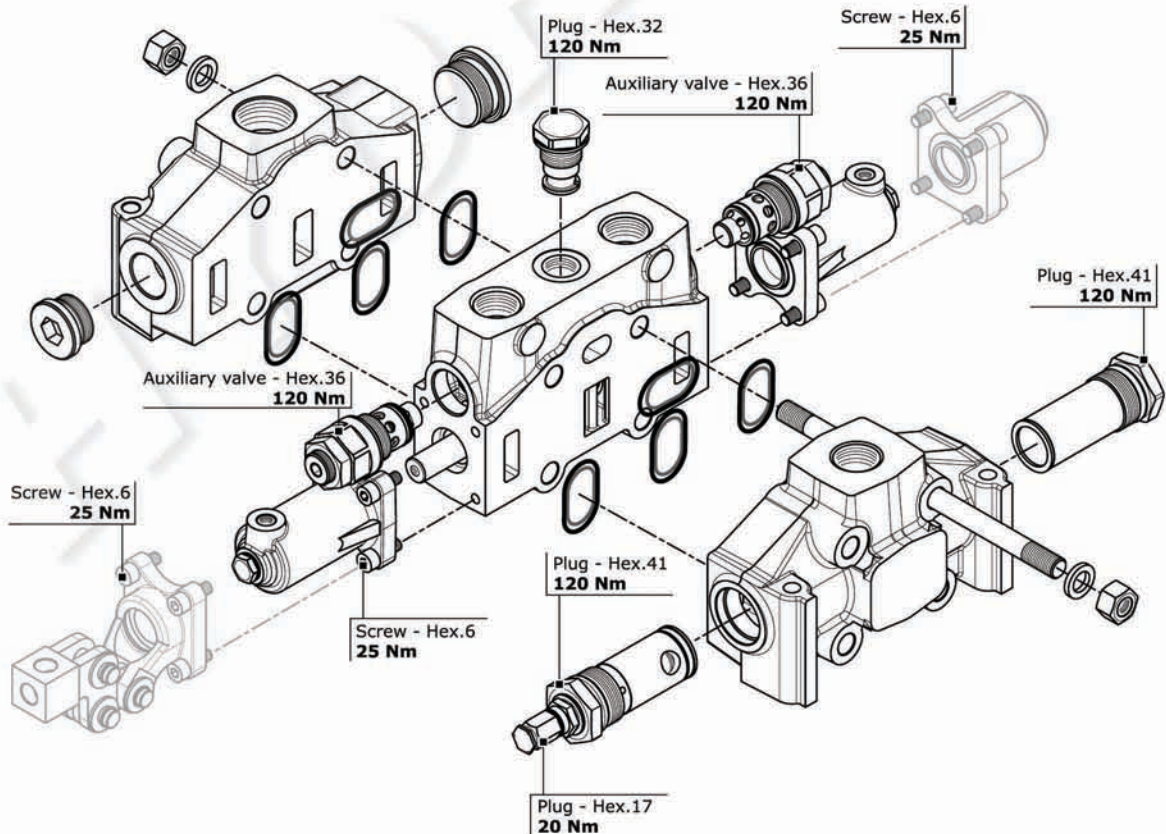
- Mount the control valve securely to a flat surface (recommended 3 point fixing); at the time do not use a hammer to positioning by hitting.
- When handling the control valve, be careful not hold the pilot cover or return spring cap of the spool or accessory valves such as main relief valves and anti-shock relief valves.
- Clean piping materials sufficiently before use.
- Make sure to prevent the port openings from being entered with dust or foreign matters.
- Tighten the port connectors surely with the recommended fastening torques.
- Do not direct the jet of a pressure washing unit directly to the valve.

Fittings tightening torque (Nm)

thread type	port P	Port A - B	Port T
BSP (ISO - 228)	G 1"1/2	G 1"1/2	G 1"1/2
with rubber sealing (DIN 3869)	120	120	120
with copper or steel and rubber washer	120	120	120
BSP (ISO - 228)	G 1"1/4	G 1"1/4	G 1"1/4
with rubber sealing (DIN 3869)	120	120	120
with copper or steel and rubber washer	120	120	120
UN-UNF (ISO - 725)	1"1/16 12 UNF	1"1/16 12 UNF	1"1/16 12 UNF
with O.R.	120	120	120
UN-UNF (ISO - 725)	1"5/16 12 UNF	1"5/16 12 UNF	1"5/16 12 UNF
with O.R.	120	120	120

General clamping torque

The following table provides the main tightening torques of the distributor D25:



Dimensions - Thread codes

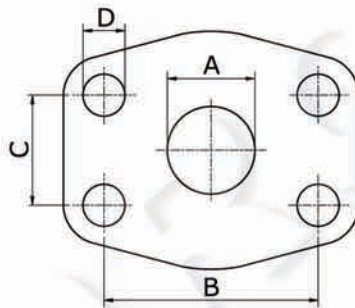
The connection ports size is indicated by an ordering code common for all Hydrocontrol products. Following table shows all available connections.

METRIC THREAD (ISO 9974-1)			
Type	M18x1,5	M22x1,5	M27x2
Code	M01	M02	M03

BSP THREAD (ISO 1179-1)								
Type	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
Code	G02	G03	G04	G05	G06	G07	G08	G09

UN / UNF THREAD (ISO 11926-1)						
Type	9/16" 18 UNF SAE6	3/4" 16 UNF SAE8	7/8" 14 UNF SAE10	1 1/16" 12 UNF SAE12	1 5/16" 12 UNF SAE16	1 5/8" 12 UNF SAE20
Code	U02	U03	U04	U05	U06	U07

Dimensions - SAE Flange codes



SAE / 3000 FLANGE (ISO 6162-1)												
Type	3/4" (MA)	3/4" (UNC)	1" (MA)	1" (UNC)	1 1/4" (MA)	1 1/4" (UNC)	1 1/2" (MA)	1 1/2" (UNC)	2" (MA)	2" (UNC)	3" (MA)	3" (UNC)
Code	S03	S04	S05	S06	S07	S08	S09	S10	S11	S12	S15	S16
A	19	19	25	25	32	32	38	38	51	51	76	76
B	47,6	47,6	52,4	52,4	58,7	58,7	69,9	69,9	77,8	77,8	106,4	106,4
C	22,3	22,3	26,2	26,2	30,2	30,2	35,7	35,7	42,9	42,9	61,9	61,9
D	M10	3/8-16	M10	3/8-16	M10	7/16-14	M12	1/2-13	M12	1/2-13	M16	5/8-11

SAE / 6000 FLANGE (ISO 6162-2)								
Type	3/4" (MA)	3/4" (UNC)	1" (MA)	1" (UNC)	1 1/4" (MA)	1 1/4" (UNC)	1 1/2" (MA)	1 1/2" (UNC)
Code	S33	S34	S35	S36	S37	S38	S39	S40
A	19	19	25	25	32	32	38	38
B	50,8	50,8	57,2	57,2	66,6	66,6	79,3	79,3
C	23,8	23,8	27,8	27,8	31,8	31,8	36,5	36,5
D	M10	3/8-16	M12	7/16-14	M14	1/2-13	M16	5/8-11