096-10009a







UKŁADY HYDRAULICZNE

46 400/107 ED



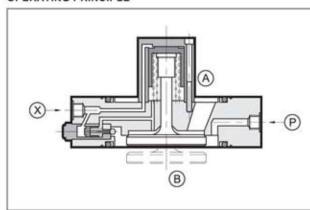
CFP FILLING VALVES SERIES 10

SANDWICH MOUNTING

p max 350 bar

Q max (see table of performances)

OPERATING PRINCIPLE



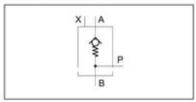
- The CFP valves are pilot operated check valves, expressly designed for hydraulic presses, to allow easy filling and empting of the press cylinder during the fast down and raise strokes.
- They are "sandwich" mounted, to be installed directly between the suction flange (connected to the tank) and the cylinder (see paragraph 6).
- A version with a pre-opening device is available, connected to the X pilot port, that allows circuit decompression before the cylinder raising phase begins.
- —The CFP valves are available in 7 different sizes with maximum flow up to 2500 l/min.

PERFORMANCES

VALVE CODE	CFP-S032	CFP-S032 CFP-S040 CFP-S050 CFP-S063 CFP-S080 C												
Nominal size	DN-32	DN-40	DN-50	DN-63	DN-80 1000	DN-100 1600	DN-125 2500							
Maximum flow (with Δp =0,3 bar and viscosity 36 cSt)			160	250				400	600					
Maximum pressure	Ports P and B	bar	350											
	Port X	bar		100										
	Port A	bar				16								
Cracking and pilot pre	cking and pilot pressure				see par. 4									
Mass kg			1,2	1,7	2,4	3,4	5,2	11,7	19,6					

Ambient temperature range °C -20 / +50 Fluid temperature range °C -20 / +80 Fluid viscosity range cSt 10 + 400 Recommended viscosity cSt 25 Fluid contamination degree according to ISO 4406:1999 class 20/18/15

HYDRAULIC SYMBOL



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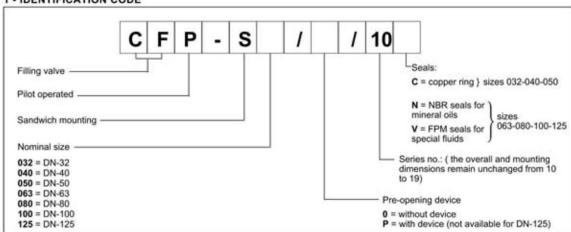




UKŁADY HYDRAULICZNE ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ

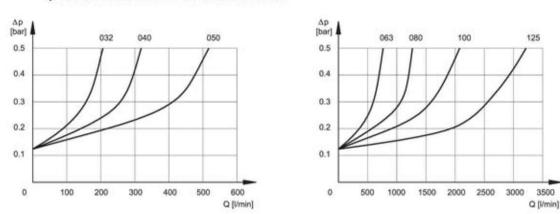


1 - IDENTIFICATION CODE



2 - CHARACTERISTIC CURVES (values measured with viscosity of 36 cSt at 50°C)

Ap - Q characteristic relevant to the different valve sizes



3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

4 - OPENING AND PILOTING PRESSURES

valve code cracking pressure A - B [bar]		minimum pilot pressure [bar]	pilot pressure ratio: p (B) / p (X)	pre-opening pressure (option /P) [bar]		
CFP-S032			3,6	p(X) = 0,18 x p(B) +7		
CFP-S040			3,9			
CFP-S050	0,13		4,2			
CFP-S063		8,0	4,2			
CFP-S080			4,5			
CFP-S100			4,3			
CFP-S125			4,3	-		

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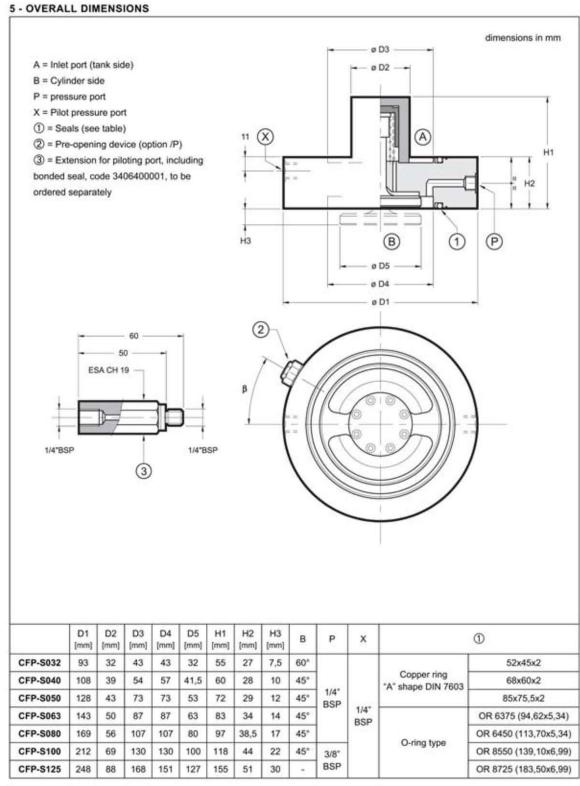


HYDRAULICKÉ SYSTÉMY



UKŁADY HYDRAULICZNE





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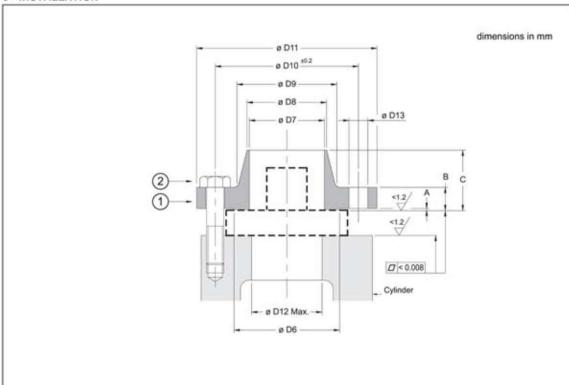


UKŁADY HYDRAULICZNE



CFP

6 - INSTALLATION



	① Suggested dimensions for connection flange (see NOTE 2)										max	2			
	D6 [mm]	D7 [mm]	D8 [mm] NOTE 1	D9 [mm]	D10 [mm]	D11 [mm]	D12 [mm]	D13 [mm]	A [mm]	B [mm]	C [mm]	on port B [bar]	Fastening bolts (type A 12.9)	Q.ty	Tightening torque [Nm]
CFP-S032	88	42	48,3	88	110	150	42	18	3	18	45	350	M16	4	285
CFP-S040	102	53	60,3	102	125	165	56	18	3	26	62		M16	4	285
CFP-S050	122	69	76,1	122	145	185	71	18	3	26	68		M16	8	285
CFP-S063	138	82	88,9	138	160	200	86	18	3	28	72		M16	8	285
CFP-S080	162	107	114,3	162	190	235	108	22	3	30	78		M20	8	560
CFP-S100	188	131	139,7	188	240	295	132	29	3	40	105		M27	8	1400
CFP-S125	218	160	168.3	218	280	338	168	32	3	44	115		M30	8	1900

NOTE 1: Calculated diameters for PN 16 - DIN 2448 steel pipes

NOTE 2: For application with standard connection flange type UNI2284 - UNI2285 - UNI2286, special bushings to fit on fastening bolts must be provided in order to ensure a correct valve mounting.

For information about the installation with UNI connector flange, please consult our technical department.