

Part number:

HYDROMA

HYDRAULICKÉ SYSTÉMY

**HIDROMA
SISTEMS**

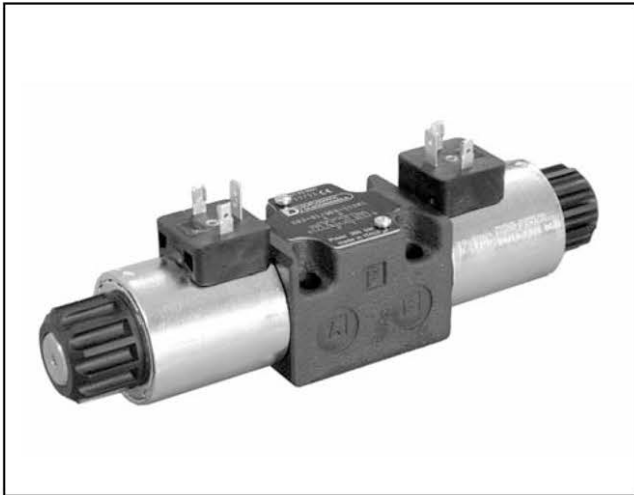
UKŁADY HYDRAULICZNE

HYDROMA

ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ

DS3

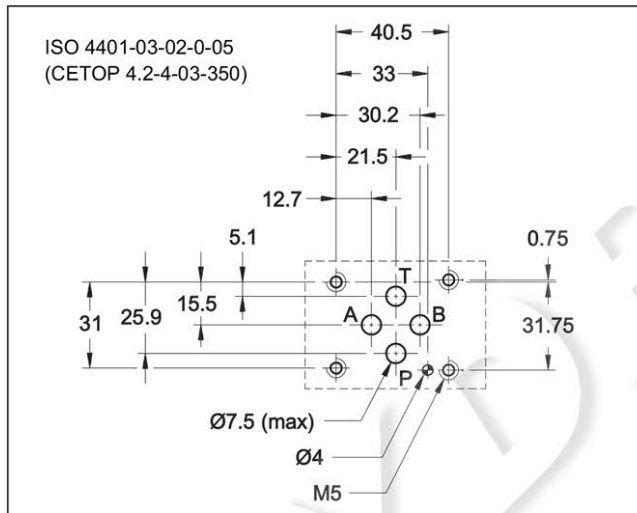
SOLENOID OPERATED DIRECTIONAL CONTROL VALVE



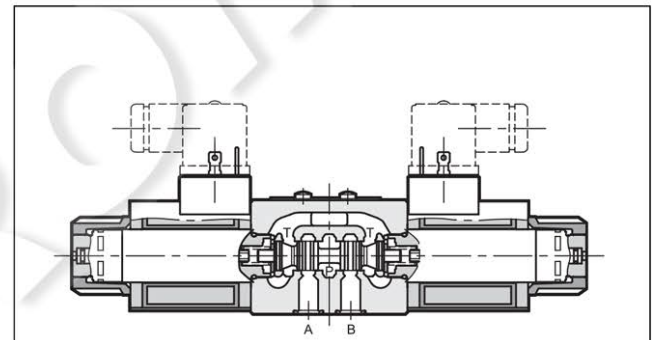
SUBPLATE MOUNTING ISO 4401-03 (CETOP 03)

p max 350 bar
Q max 100 l/min

MOUNTING INTERFACE



OPERATING PRINCIPLE



- Direct acting, subplate mounting directional control valve, with mounting surface according to ISO 4401 (CETOP RP121H) standards.
- The valve is supplied with 3 or 4 ways designs, with 2 or 3 positions with a wide range of interchangeable spools.
- The valve body is made with high strength iron castings provided with wide internal passages in order to minimize the flow pressure drop. Wet armature solenoids with interchangeable coils are used (for further information on solenoids see par. 7).
- The valve is available with DC or AC solenoids. DC solenoids can also be fed with AC power supply, by using connectors with a built-in rectifier bridge (see paragraphs 6.4 and 7.2).
- The DC valve is also available in a soft-shifting version (see par. 14).
- Alternative to the standard manual override there are lever, push, boot and mechanical detent devices.

PERFORMANCES (obtained with mineral oil with viscosity of 36 cSt at 50°C)

Maximum operating pressure: - P - A - B ports - T port	bar	CC	CA
		350	210 160
Maximum flowrate	l/min	100	
Pressure drops Δp -Q	see paragraph 4		
Operating limits	see paragraph 6		
Electrical features	see paragraph 7		
Electrical connections	see paragraph 11		
Ambient temperature range	°C	-20 / +50	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Fluid contamination degree	according to ISO 4406:1999 class 20/18/15		
Recommended viscosity	cSt	25	
Mass:			
single solenoid valve	kg	1,5	1,4
double solenoid valve	kg	2	2

1 - IDENTIFICATION CODE

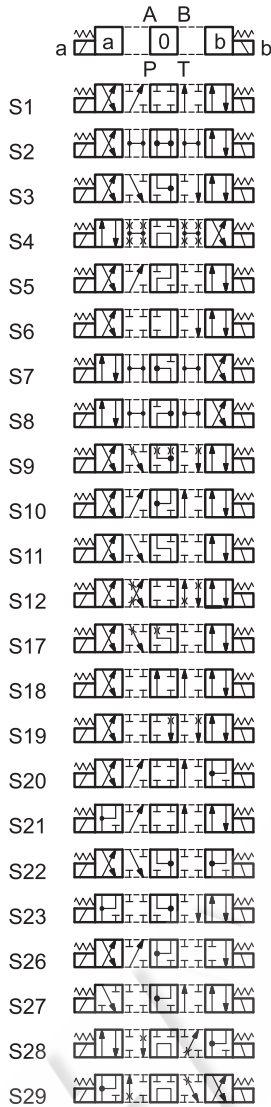
	D	S	3	-		/	11	-			/		
Solenoid operated directional control valve											Option: Surface treatment not standard. Omit if not required (see NOTE 2)		
ISO 4401-03 (CETOP 03) size													
Spool type (see paragraph 3)											Manual override: omit for override integrated in the tube (standard)		
S* RSA* TA RK SA* RSB* TB SB* TA* TB*											CM = manual override, boot protected CH = lever manual override (only for DC version) CP = push manual override (only for DC version) CK = knob manual override (only for DC version) CPK = push manual override with mechanical retention (only for DC version)		
Series: _____ (the overall and mounting dimensions remain unchanged from 10 to 19)													
Seals: _____ N = NBR seals for mineral oil (standard) V = FPM seals for special fluids											Coil electrical connection (see par. 11): K1 = plug for connector type DIN 43650 (standard) K2 = plug for connector type AMP JUNIOR (available on D12 and D24 coils only) K7 = plug DEUTSCH DT04-2P for male connector type DEUTSCH DT06-2S (available on D12 and D24 coils only) K12 = plug for M12 connector K1 coils and DUAL DIN 43560 connector delivered together		
DC power supply _____ D12 = 12 V D14 = 14 V D24 = 24 V D28 = 28 V D48 = 48 V D110 = 110 V D220 = 220 V D00 = valve without coils (see NOTE 1)													
AC power supply _____ A24 = 24 V - 50 Hz A48 = 48 V - 50 Hz A110 = 110 V - 50 Hz / 120 V - 60 Hz A230 = 230 V - 50 Hz / 240 V - 60 Hz A00 = valve without coils (see NOTE) F110 = 110 V - 60 Hz F220 = 220 V - 60 Hz											NOTE 1 : Coils locking ring and related OR are supplied together with valves. NOTE 2 :The valve is supplied with standard surface treatment of phosphating black. On request we can supply these valves with other surface finishes. Add suffix /W* at the end of the code. W2 = mat epoxy painting black RAL 9005 thickness 20 + 40µ W4 = gas nitriding and oxidation process black colour		

2 - HYDRAULIC FLUIDS

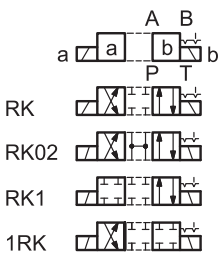
Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N).
 For fluids HFDR type (phosphate esters) use FPM seals (code V).
 For the use of other fluid types such as HFA, HFB, HFC, please consult our technical department.
 Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics.
 The fluid must be preserved in its physical and chemical characteristics.

3 - SPOOL TYPE

Type S*:
2 solenoids - 3 positions
with spring centering



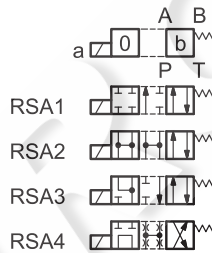
Type RK:
2 solenoids - 2 positions
with mechanical retention



Type SA*:
1 solenoid side A
2 positions (central + external)
with spring centering



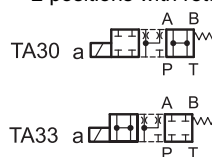
Type RSA*:
1 solenoid side A
2 positions (external + central)
with return spring



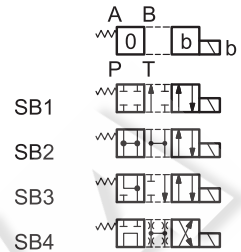
Type TA:
1 solenoid side A
2 external positions
with return spring



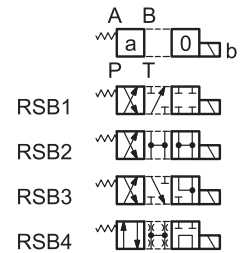
Type TA*:
1 solenoid side A
2 positions with return spring



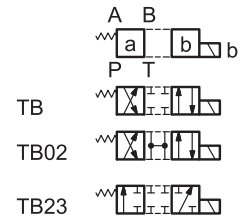
Type SB*:
1 solenoid side B
2 positions (central + external)
with spring centering



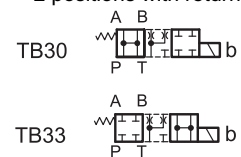
Type RSB*:
1 solenoid side B
2 positions (external + central)
with return spring



Type TB:
1 solenoid side B
2 external positions
with return spring

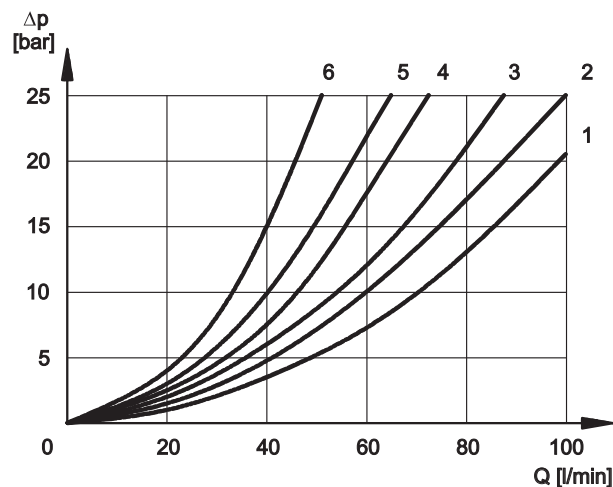


Type TB*:
1 solenoid side B
2 positions with return spring



Besides the diagrams shown, which are the most frequently used, other special versions are available: consult our technical department for their identification, feasibility and operating limits.

4 - PRESSURE DROPS Δp -Q (obtained with viscosity 36 cSt at 50 °C)



For pressure drops between A and B lines of spools S10, S20, S21, S22 and S23, which are used in the regenerative diagram, refer to curve 5.

PRESSURE DROPS WITH VALVE IN ENERGIZED POSITION

SPOOL TYPE	FLOW DIRECTION			
	P→A	P→B	A→T	B→T
	CURVES ON GRAPH			
S1, SA1, SB1	2	2	3	3
S2, SA2, SB2	1	1	3	3
S3, SA3, SB3, RSA3, RSB3	3	3	1	1
S4, SA4, SB4, RSA4, RSB4	5	5	5	5
S5	2	1	3	3
S6	2	2	3	1
S7, S8	4	5	5	5
S9	2	2	3	3
S10	1	3	1	3
S11	2	2	1	3
S12	2	2	3	3
S17	2	2	3	3
S18	1	2	3	3
S19	2	2	3	3
S20	1	5	2	
S21	5	1		2
S22	1	5	2	
S23	5	1		2
TA, TB	3	3	3	3
TA02, TB02	2	2	2	2
TA23, TB23	3	3		
RK	2	2	2	2
RK02	2	2	2	2
RK1, 1RK	2	2	2	2

PRESSURE DROPS WITH VALVE IN DE-ENERGIZED POSITION

SPOOL TYPE	FLOW DIRECTION				
	P→A	P→B	A→T	B→T	P→T
	CURVES ON GRAPH				
S2, SA2, SB2					2
S3, SA3, SB3, RSA3, RSB3			3	3	
S4, SA4, SB4, RSA4, RSB4					3
S5		4			
S6				3	
S7, S8			6	6	3
S10	3	3			
S11			3		
S18	4				
S22			3	3	
S23			3	3	

5 - SWITCHING TIMES

The values indicated are obtained according to ISO 6403 standard, with mineral oil viscosity 36 cSt at 50°C.

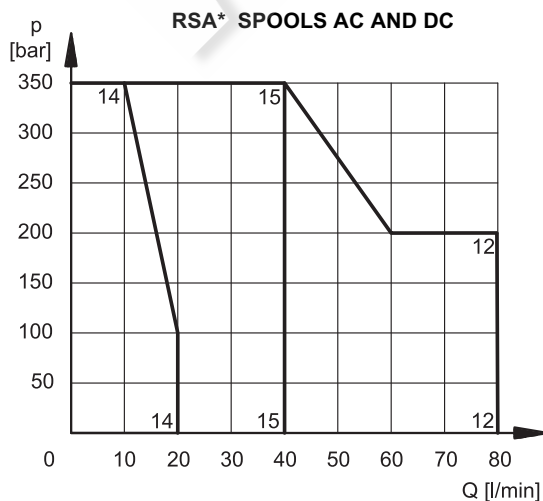
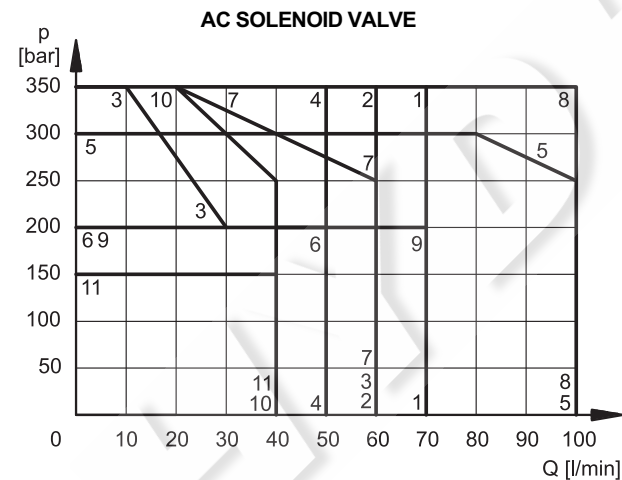
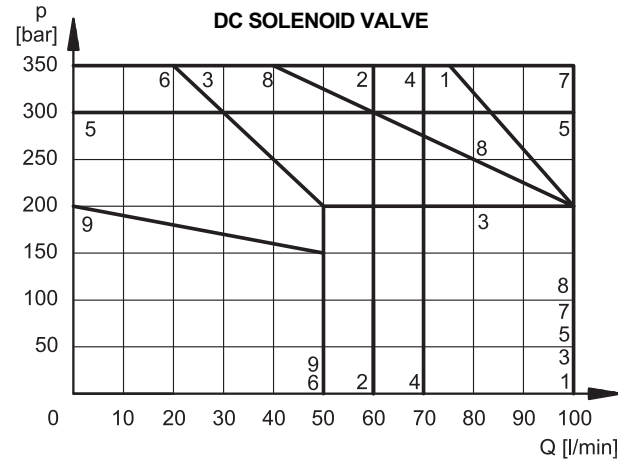
SPOOL TYPE	TIMES	
	ENERGIZING	DE-ENERGIZING
DC	25 ÷ 75 ms	15 ÷ 25 ms
AC	10 ÷ 25 ms	15 ÷ 40 ms

6 - OPERATING LIMITS

The curves define the flow rate operating fields according to the valve pressure of the different versions. The values have been obtained according to ISO 6403 norm with solenoids at rated temperature and supplied with voltage equal to 90% of the nominal voltage. The values have been obtained with mineral oil, viscosity 36 cSt, temperature 50 °C and filtration according to ISO 4406:1999 class 18/16/13.

The limits for TA02 and TA spools refer to the 4-way operation. The operating limits of a 4-way valve in 3-way operation or with port A or B plugged or without flow are shown in the chart on the next page. The performance of the DC solenoid powered by AC with rectifier connectors are at par. 6.4. The performances of the soft-shift valve are shown at par. 14.

6.1 valves in standard operation



DC SOLENOID VALVE

SPOOL	CURVE	
	P→A	P→B
S1,SA1,SB1	1	1
S2,SA2,SB2	2	2
S3,SA3,SB3	3	3
S4,SA4,SB4	4	4
S5	5	5
S6	4	6
S7	4	4
S8	4	4
S9	7	7
S10	7	7
S11	4	6
S12	1	1
S17	4	4
S18	5	5
S19	4	4
S20	6*	6
S21	6	6*
S22	9*	6
S23	6	9*
TA, TB	7	7
TA02, TB02	8	8
TA23, TB23	2	2
RK	7	7
RK02	8	8
RK1, 1RK	7	7

AC SOLENOID VALVE

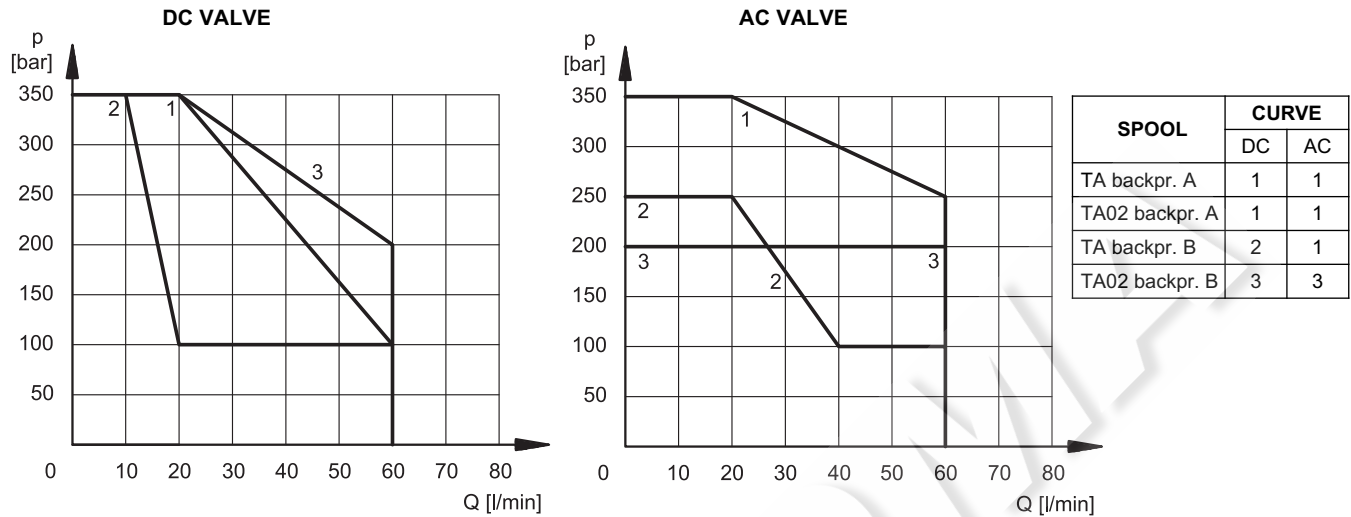
SPOOL	CURVE	
	P→A	P→B
S1,SA1,SB1	1	1
S2,SA2,SB2	2	2
S3,SA3,SB3	3	3
S4,SA4,SB4	1	1
S5	5	5
S6	6	6
S7	4	4
S8	4	4
S9	7	7
S10	8	8
S11	6	6
S12	2	2
S17	7	7
S18	5	5
S19	7	7
S20	10*	10
S21	10	10*
S22	10*	10
S23	10	11*
TA, TB	1	1
TA02, TB02	1	1
TA23, TB23	2	2
RK	8	8
RK02	9	9
RK1, 1RK	8	8

* Performance obtained for a valve with A and B lines connected the one to the piston-side chamber and the other to the rod-side chamber of a double-acting cylinder with area ratio 2:1.

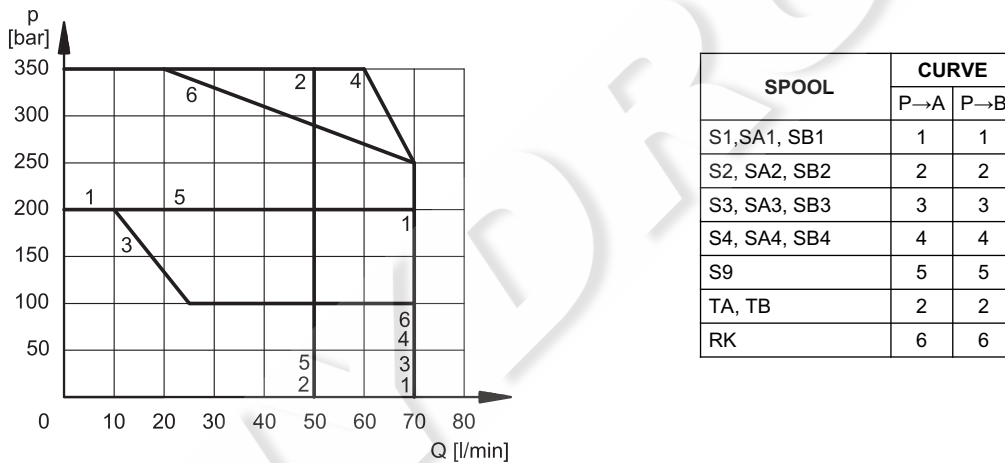
SPOOL	CURVE
RSA1	12
RSA2	
RSA3	14
RSA4	15

6.2 4-way valve in 3-way operation

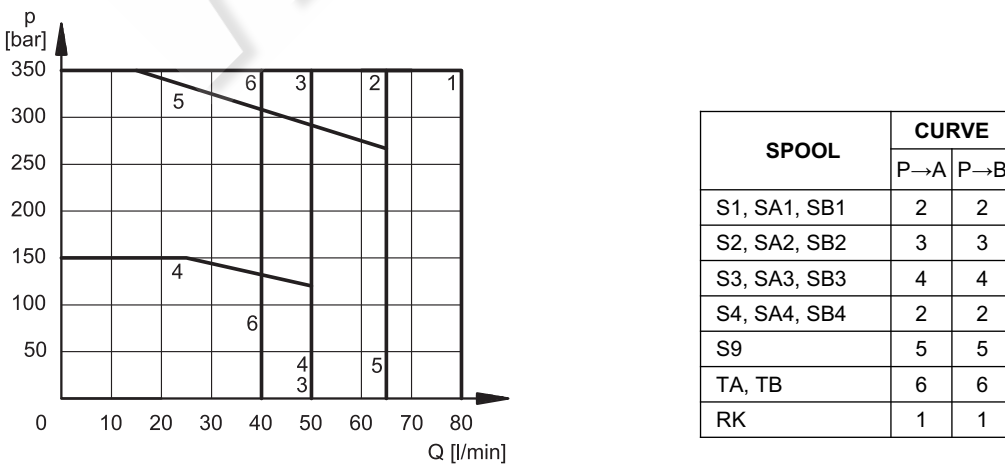
Operating limits of a 4-way valve in 3-way operation or with port A or B plugged or without flow.



6.3 AC solenoid valve with coil A110 fed with 110V - 60 Hz



6.4 Operating limits for DC solenoid valves fed with AC with rectifier connectors.



7 - ELECTRICAL FEATURES

7.1 Solenoids

These are essentially made up of two parts: tube and coil. The tube is threaded into the valve body and includes the armature that moves immersed in oil, without wear. The inner part, in contact with the oil in the return line, ensures heat dissipation.

The coil is fastened to the tube by a threaded ring, and can be rotated 360°, to suit the available space.

Protection from atmospheric agents CEI EN 60529

Plug-in type	IP 65	IP 67	IP 69 K
K1 DIN 43650	x (*)		
K2 AMP JUNIOR	x	x (*)	
K7 DEUTSCH DT04 male	x	x	x (*)
K12 DUAL DIN 43650	x	x (*)	

(*) The protection degree is guaranteed only with the connector correctly connected and installed

7.2 Current and absorbed power for DC solenoid valve

The table shows current and power consumption values relevant to the different coil types for DC. The rectified current supply takes place by fitting the valve (with the exception of D12 coil) with an alternating current source (50 or 60 Hz), rectified by means of a bridge built-in to the "D" type connectors (see cat. 49 000), by considering a reduction of the operating limits (see diagram at paragraph 6.4).

Coils for direct current (values ±5%)

	Nominal voltage [V]	Resistance at 20°C [Ω]	Current consumpt. [A]	Power consumpt [W]	Coil code		
					K1	K2	K7
D12	12	4,4	2,72	32,7	1903080	1903100	1902940
D14	14	7,2	1,93	27	1903086		
D24	24	18,6	1,29	31	1903081	1903101	1902941
D28	28	26	1,11	31	1903082		
D48	48	78,6	0,61	29,5	1903083		
D110	110	423	0,26	28,2	1903084		
D220	220	1692	0,13	28,2	1903085		

SUPPLY VOLTAGE FLUCTUATION	± 10% Vnom
MAX SWITCH ON FREQUENCY	18.000 ins/hr
DUTY CYCLE	100%
ELECTROMAGNETIC COMPATIBILITY (EMC) (NOTE)	In compliance with 2004/108/EC
LOW VOLTAGE	In compliance with 2006/95/EC
CLASS OF PROTECTION : Coil insulation (VDE 0580) Impregnation: (DC valve) (AC valve)	class H class F class H

NOTE: In order to further reduce the emissions, with DC supply, use of type H connectors is recommended. These prevent voltage peaks on opening of the coil supply electrical circuit (see cat. 49 000).

7.3 Current and absorbed power for AC solenoid valve

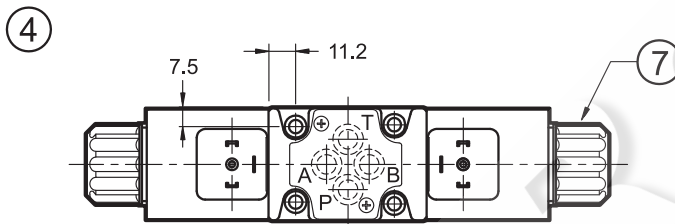
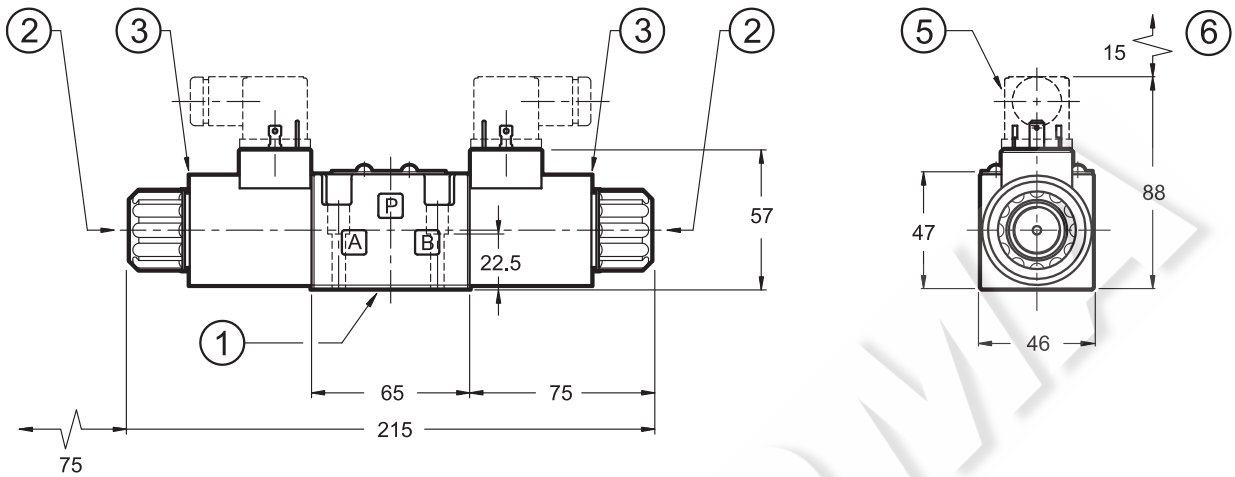
The table shows current and power consumption values at inrush and at holding, relevant to the different coil types for AC current.

Coils for alternating current (values ± 5%)

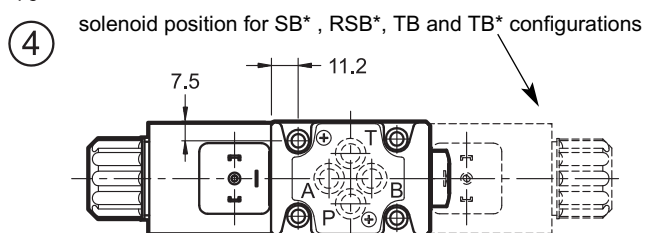
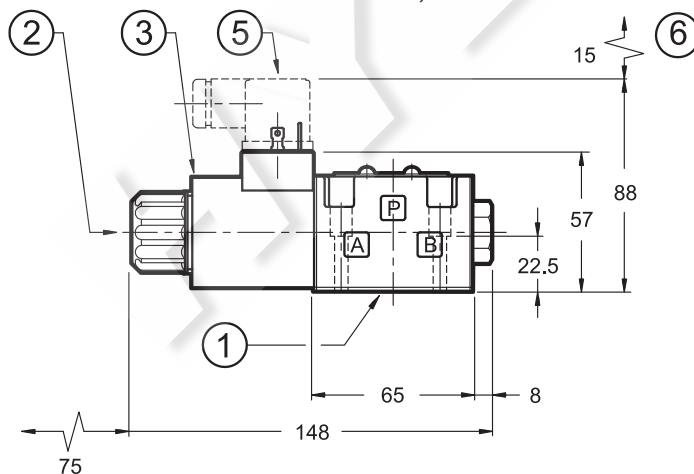
Suffix	Nominal Voltage [V]	Freq. [Hz]	Resistance at 20°C [Ω] (±1%)	Current consumption at inrush [A] (±5%)	Current consumption at holding [A] (±5%)	Power consumption at inrush (±5%) [VA]	Power consumption at holding (±5%) [VA]	Coil Code K1 e K12
A24	24	50	1,46	8	2	192	48	1902830
A48	48		5,84	4,4	1,1	204	51	1902831
A110	110V-50Hz 120V-60Hz	50/60	32	1,84	0,46	192	48	1902832
				1,56	0,39	188	47	
A230	230V-50Hz 240V-60Hz	50/60	140	0,76	0,19	176	44	1902833
				0,6	0,15	144	36	
F110	110	60	26	1,6	0,4	176	44	1902834
F220	220		106	0,8	0,2	180	45	1902835

8 - OVERALL AND MOUNTING DIMENSIONS FOR DC SOLENOID VALVES

DS3 - S*
DS3 - RK



DS3-SA*, DS3-RSA*
DS3-TA, DS3-TA*

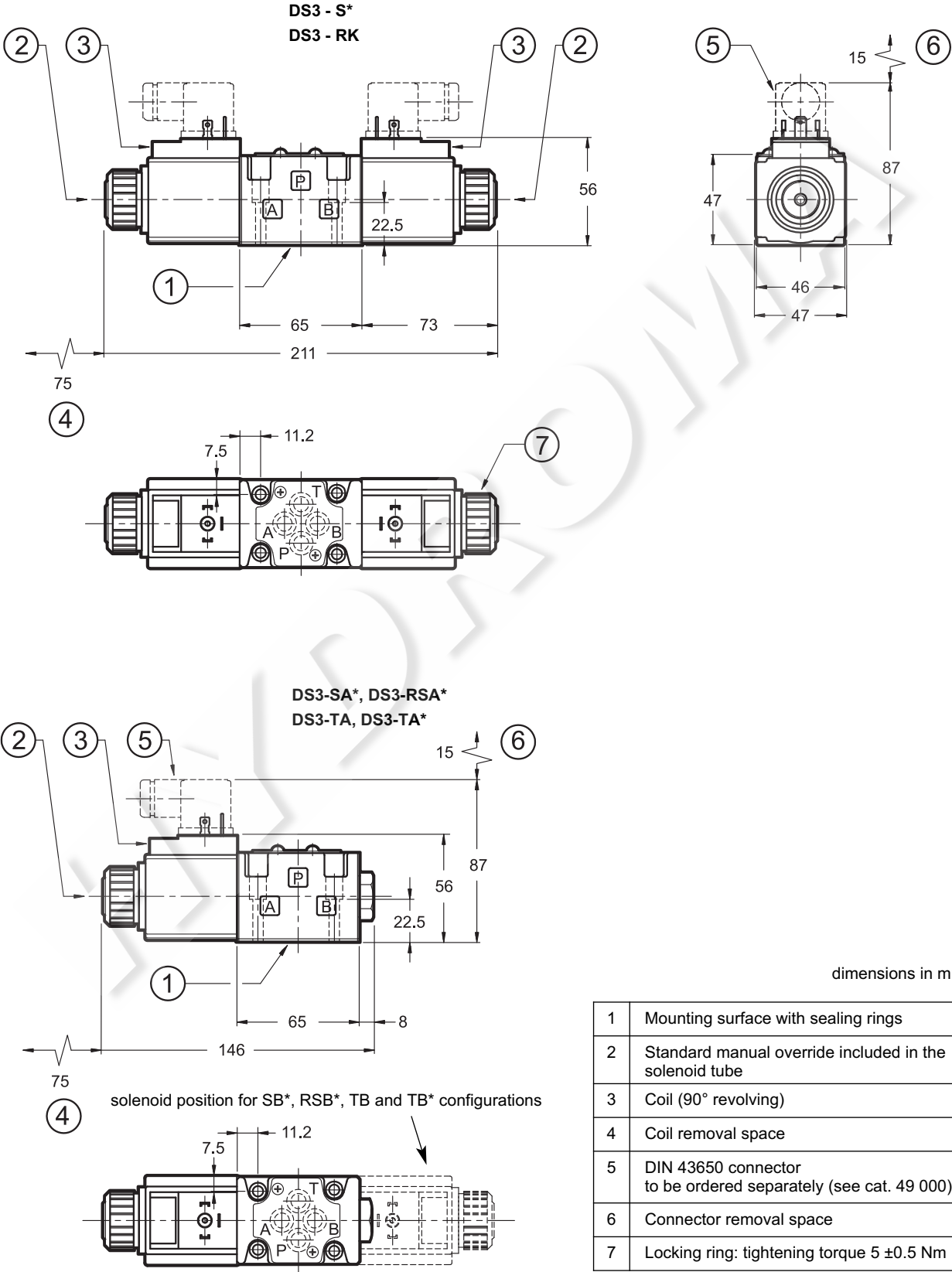


dimensions in mm

1	Mounting surface with sealing rings
2	Standard manual override included in the solenoid tube
3	Coil (360° revolving)
4	Coil removal space
5	DIN 43650 connector (standard K1 shown) to be ordered separately (see cat. 49 000)
6	Connector removal space
7	Locking ring: tightening torque 5 ± 0.5 Nm

See par. 16 and 17 for fastening bolts and sealing rings

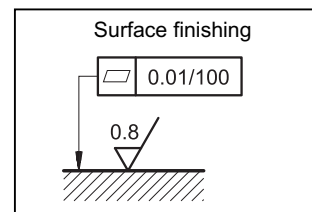
9 - OVERALL AND MOUNTING DIMENSIONS FOR AC SOLENOIDS VALVES



See par. 16 and 17 for fastening bolts and sealing rings

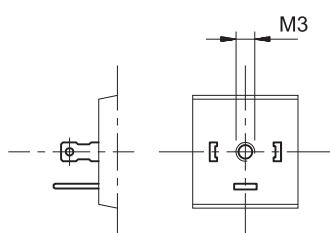
10 - INSTALLATION

Configurations with centering and return springs can be mounted in any position; type RK valves - without springs and with mechanical detent - must be mounted with the longitudinal axis horizontal. Valve fixing takes place by means of screws or tie rods, with the valve mounted on a lapped surface, with values of planarity and smoothness that are equal to or better than those indicated in the drawing. If the minimum values of planarity and/or smoothness are not met, fluid leakages between valve and mounting surface can easily occur.

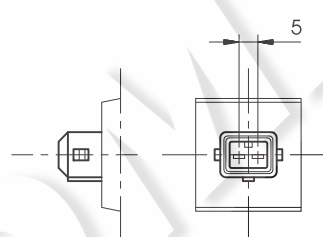


11 - ELECTRIC CONNECTIONS

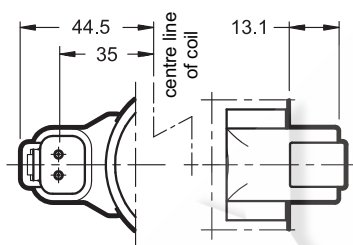
connection for DIN 43650 connector type code **K1 (standard)**



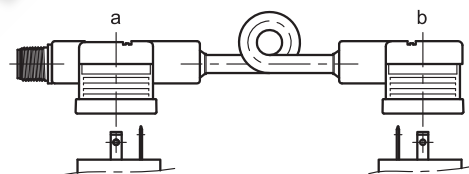
connection for AMP JUNIOR connector type code **K2**



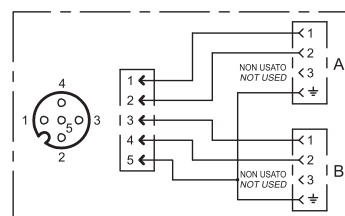
connection for DEUTSCH DT06-2S male connector type code **K7**



connection for DUAL DIN 43650 connector type code **K12**



CONNECTOR M12x1 CONNECTION SCHEME



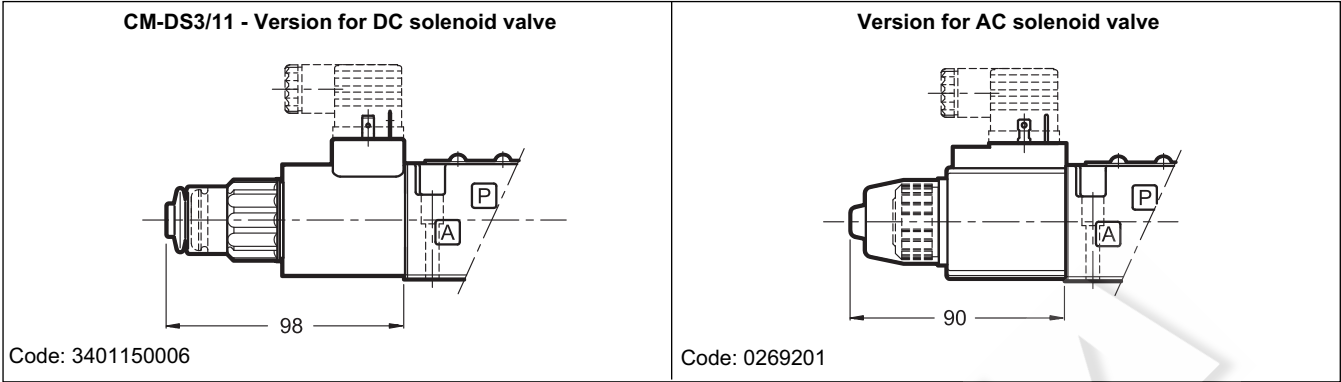
In K12 version the valve will be delivered together with the connector DUAL DIN 43650 with M12 connection already mounted on K1 coils. DUAL DIN connector allows to power two solenoids with a single cable with socket M12.

12 - ELECTRIC CONNECTORS

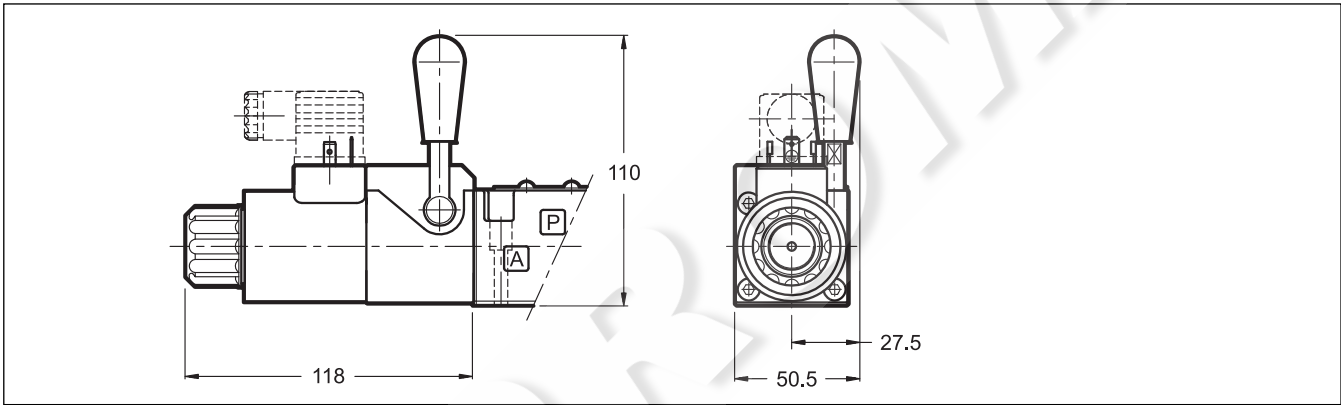
The solenoid operated valves are delivered without connector, except the version K12, where the connector is delivered together with the valve. For coils with standard electrical connections K1 type (DIN 43650) the connectors can be ordered separately. For the identification of the connector type to be ordered please see cat. 49 000. For K2 and K7 connection type the relative connectors are not available.

13 - MANUAL OVERRIDES

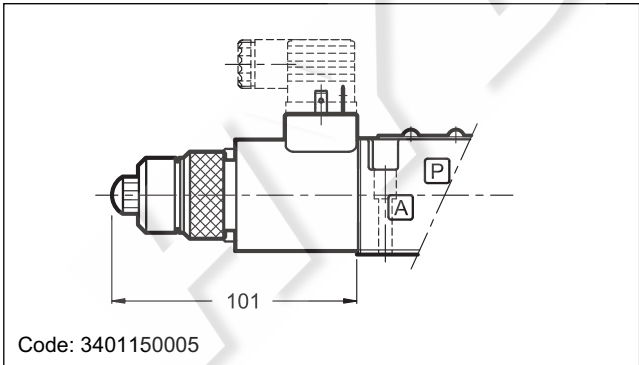
13.1 - Manual override, boot protected



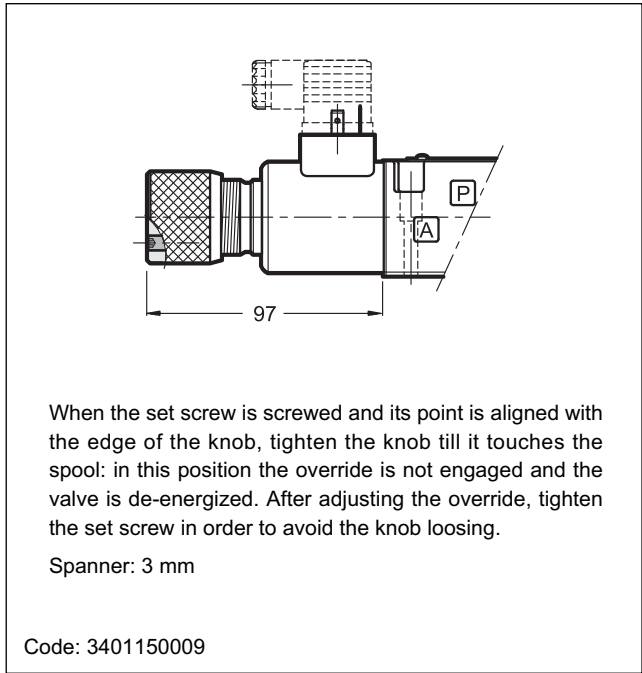
13.2 - CH-DS3/10 Lever manual override (only for DC solenoid valve)



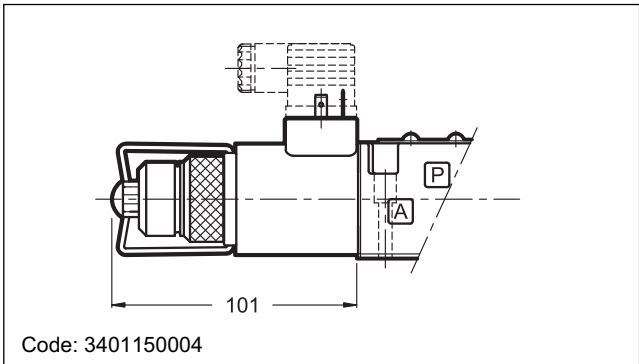
13.3 - CP-DS3/10 Push manual override (only for DC solenoid valve)



13.4 - CK-DS3/10 Knob manual override (only for DC solenoid valve)



13.5 - CPK-DS3/10 Push manual override with mechanical retention (only for DC solenoid valve)



14 - SOFT-SHIFTING VERSIONS FOR DC SOLENOID VALVE

Identification code

D	S	3	-	/	13	-	/	F		
----------	----------	----------	----------	----------	-----------	----------	----------	----------	--	--

Solenoid operated directional control valve

ISO 4401-03 (CETOP 03) size

Spool type

S1	TA12
S2F	TB12
S4F	TA23
S9	TB23
S12	

Series: _____
(the overall and mounting dimensions remain unchanged from 10 to 19)

Seals: _____
N = NBR seals for mineral oil (**standard**)
V = FPM seals for special fluids

NOTE :The valve is supplied with standard surface treatment of phosphating black. On request we can supply these valves with other surface finishes. Add suffix **/W*** at the end of the code.

W2 = mat epoxy painting black RAL 9005
thickness 20 ± 40µ

W4 = gas nitriding and oxidation process black colour

Option: non-standard surface treatment. Omit if not required (see **NOTE**)

Manual override (see par.1 and 13)

Soft-shifting

Coil electrical connection (see par. 11):
K1 = plug for connector type DIN 43650 (**standard**)
K2 = plug for connector type AMP JUNIOR (available on D12 and D24 coils only)
K7 = plug DEUTSCH DT04-2P for male connector type DEUTSCH DT06-2S (available on D12 and D24 coils only)
K12 = plug for M12 connector K1 coils and DUAL DIN 43560 connector delivered together

Coil type

D12	= 12 V
D24	= 24 V
D28	= 28 V
D110	= 110 V
D220	= 220 V

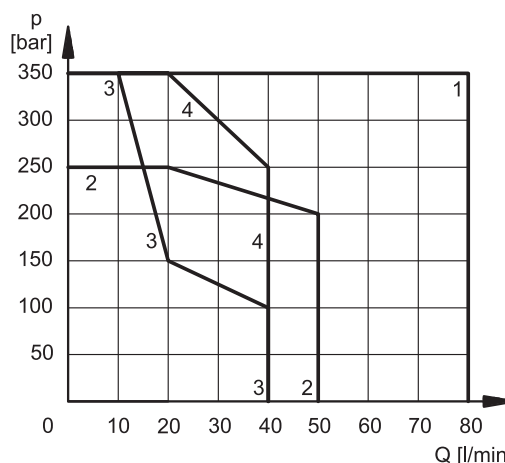
This version enables hydraulic actuators to perform a smooth start and stop by reducing the speed of movement of the valve spool.

The diagram on the side shows the operating limits of the spools available in the soft-shifting version (**NOTE**: for this version, the S9 spool must be used instead of the S3 one).

The table on the side shows the switching times. The values indicated are obtained according to ISO 6403 standard, with mineral oil viscosity 36 cSt at 50°C.

The shifting time and characteristics curves, are influenced by the viscosity (and thus by the temperature) of the operating fluid. Moreover, times can vary according to the flow rate and operating pressure values of the valve.

For the correct functioning of the soft-shifting, ensure that the solenoid tubes are always filled with oil. For this purpose, we recommend to install a backpressure valve set at 1 ± 2 bar on T line.



SPOOL	CURVE	TIMES [ms]	
		ENERGIZING	DE-ENERGIZING
S1, S12	1	350	200 + 300
S2F	2	400	100 + 250
S4F	4	350	150 + 300
S9	1	400	200 + 300
TA12, TB12	3	180	200 + 300
TA23, TB23		300	200 + 300

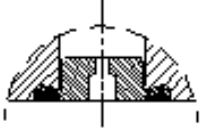
15 - PORT RESTRICTOR PLUGS

Port restrictor plugs are recommended for restricting when flows can occur during the switching processes, which exceed the performance limit of the valve or for circuit dampening.

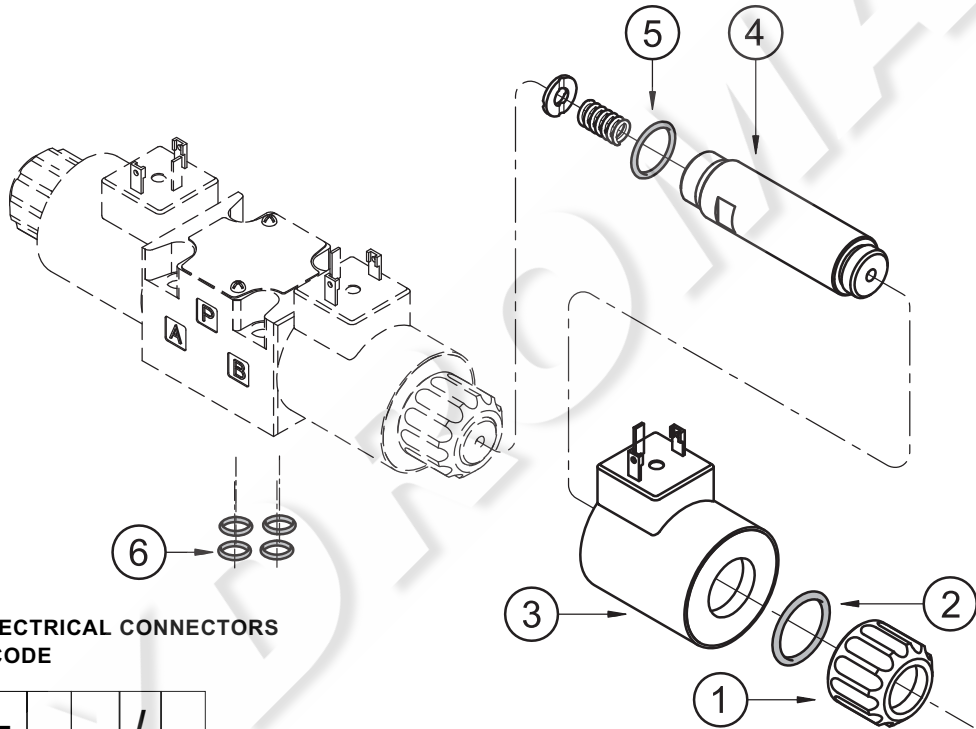
The port restrictor plugs can be ordered separately with the part numbers shown at left.

Ø (mm)	part number
blank	0144162
0.6	0144163
0.8	0144033
1	0144034

Ø (mm)	part number
1.2	0144035
1.5	0144036
1.8	0144164
2	0144165



16 - SPARE PARTS FOR DC SOLENOID VALVE



DC COILS AND ELECTRICAL CONNECTORS IDENTIFICATION CODE

C 22S3 - /

Supply voltage

- D12** = 12 V
- D14** = 14 V
- D24** = 24 V
- D28** = 28 V
- D48** = 48 V
- D110** = 110 V
- D220** = 220 V

Series no.:

- 10** = for K7
- 11** = for K1, K2 and K12
(the overall and mounting dimensions remain unchanged from 10 to 19)

Coil electrical connection (see par. 11):

- K1** = plug for connector type DIN 43650 (**standard**)
- K2** = plug for connector type AMP JUNIOR (available on D12 and D24 coils only)
- K7** = plug DEUTSCH DT04-2P for male connector type DEUTSCH DT06-2S (available on D12 and D24 coils only)
- K12** = plug for M12 connector K1 coils and DUAL DIN 43560 connector delivered together

1	Coil locking ring with seal included cod. 0119412 Tightening torque 5 ±0.5 Nm
2	ORM type 0220-20 (22x2) - 70 Shore
3	Coil (see identification code)
4	Solenoid tube for standard version: TD22-DS3/10N (NBR seals) TD22-DS3/10V (FPM seals) Solenoid tube for version with soft-shifting: TD22-DS3F/10N (NBR seals) TD22-DS3F/10V (FPM seals) NOTE: OR n°5 included
5	OR type 2062 (15.6x1.78) - 70 Shore
6	N. 4 OR type 2037 (9.25x1.78) - 90 Shore

SEALS KIT

- The codes include the O-Ring n° 2, 5 and 6.
- Cod. 1985406** NBR seals
 - Cod. 1985410** FPM (viton) seals

NOTE: the spare part of the connector K12 (DUAL DIN) may be ordered with code 0672136

17 - SPARE PARTS FOR AC SOLENOID VALVE

AC COILS IDENTIFICATION CODE

C	20.6S3	-			/	10
----------	---------------	---	--	--	---	-----------

Supply voltage —

A24 = 24 V - 50 Hz
A48 = 48 V - 50 Hz
A110 = 110 V - 50 Hz
 120 V - 60 Hz
A230 = 230 V - 50 Hz
 240 V - 60 Hz
F110 = 110 V - 60 Hz
F220 = 220 V - 60 Hz

Series no.:
 (the overall and mounting dimensions remain unchanged from 10 to 19)

K1 = Plug for connector type DIN 43650 (**standard**)
K12 = plug for M12 connector K1 coils and DUAL DIN 43560 connector delivered together

1	Coil locking ring cod. 0119333 Tightening torque 5 ±0.5 Nm
2	Snap ring cod. 0550483
3	Coil (see identification code on the side)
4	Solenoid tube : TA20.6-DS3/10N (NBR seals) TA20.6-DS3/10V (FPM seals) NOTE: OR n° 5 included
5	OR type 2062 (15.6x1.78) - 70 Shore
6	N. 4 OR type 2037 (9.25x1.78) - 90 Shore

SEALS KIT

The codes include the OR nr. 5 and 6.

Cod. 1985406 NBR seals
Cod. 1985410 FPM (viton) seals

NOTE: the spare part of the connector K12 (DUAL DIN) may be ordered with code 0672136

18 - VALVE FASTENING BOLTS

4 fastening bolts SHC M5x30
 Tightening torque 5 Nm (bolts A 8.8)

19 - SUBPLATES (See catalogue 51 000)

Type PMMD-AI3G with rear ports 3/8" BSP
Type PMMD-AL3G with side ports 3/8" BSP